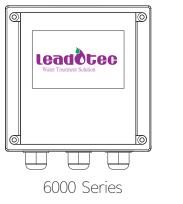


## PH/DO Controller





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## Unpacking instruction

Check for any damages on the content after unpacking. Read the manual before installing and operating the instruments. Confirm the wiring connections with the wiring diagram before switching on the power to avoid damages and injuries.

## Safety precaution

- 1. The instrument must be operated by trained professional and technical personnel.
- Avoid installing in a high humidity, high temperature, corrosive and in direct with sunlight environment.
- 3. Separate instrument signal cables from power lines and machine that produces high noise interference.

## Instrument application

Widely used in  $\,$  industrial wastewater treatment, aquaculture, environmental monitoring, food process etc.

#### Product content

1. 6000 series

1 meter, 1 operational manual, 1 quality check form, and four sets of mounting kits (Fixed box, fixed bar and screw).

2. 800 series

1 meter, 1 operational manual, 1 quality check form, and two sets of mounting kits

-2-

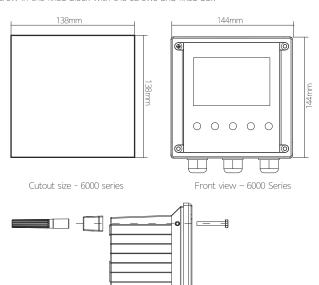
## Specifications

Functions	рН	DO			
Measuring range	-2.00pH to +16.00 pH	0.00 to 30.00ppm(0.0-300.0%)			
Resolution	0.01pH	0.01ppm/ 0.1%			
Accuracy	±0.01pH	±0.02ppm/±0.2%			
Temp. compensation	6000 series:NTC22 800 Series: Pt1000				
Temp.range	-10.0 to +130.0℃				
Temp. compensation range	-10.0 to +130.0℃				
Temp. resolution	0.1℃				
Temp. accuracy	±0.2℃				
Ambient temperature range	0 to +70℃				
Storage temp.	-20 to +70°C				
Input impedance	>10 <sup>12</sup> Ω				
Display	Back light,dot matrix				
pH current output	Isolated, 4 to 20mA output , max. load $500\Omega$				
DO current output	Isolated, 4 to 20mA output , max. load $500\Omega$				
Current output accuracy	±0.05 mA				
RS485	Mod bus RTU protocol				
Baud rate	9600/19200/38400				
MAX. relay contacts capacity	5A/250VAC, 5A/30	IVDC			
Cleaning setting	ON: 1 to 1000 sec	conds, OFF: 0.1 to 1000.0 hours			
One multi-function relay	clean/period alarr	n/error alarm			
Relay delay	0-120 seconds				
Data logging capacity	500,000 data				
Language selection	English/traditiona	Chinese/simplified Chinese			
USB port(for 6000 series only)	Download records	s and update program			
IP Rating	IP65				
Power supply	From 90 to 260VA	AC, power consumption<5 watts			
Installation	panel/wall/pipe installation				
Weight	6000 series:0.85Kg/ 800 series:0.55Kg				

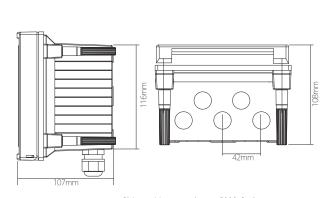
-3-

## Instrument installation

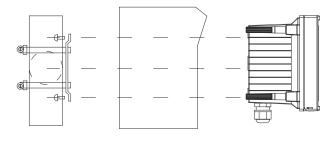
6000 series: The instrument can be panel, wall or pipe mounted installation. Panel Installation: Make a 138x138 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.



Exploded view - 6000 Series



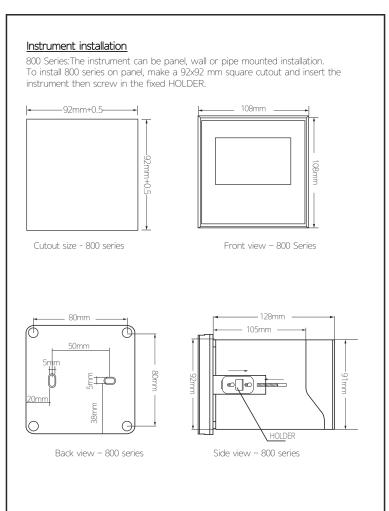
Side and bottom view - 6000 Series



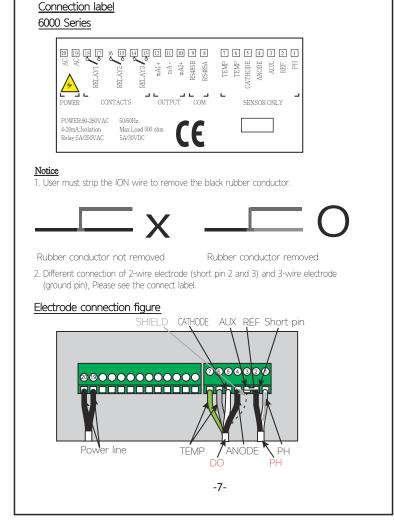
Wall and pipe installation – 6000 Series

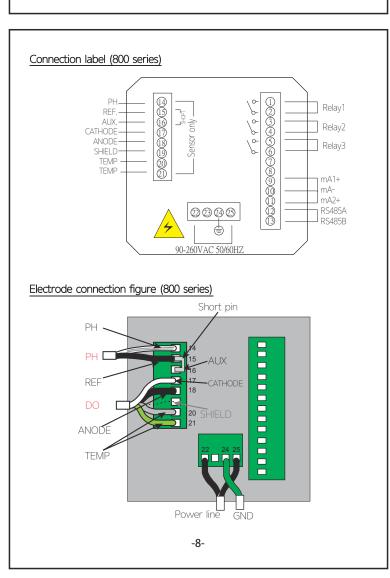
-4-

-5-



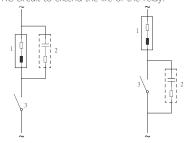
-6-





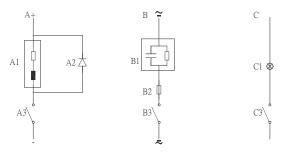
## Relay contact protection

Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



AC protection, use for inductive load

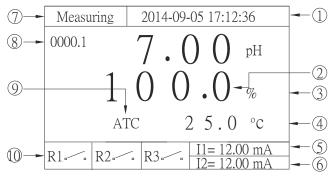
- 1. Load
- 2. RC eliminate spark, using in 220VAC, R=100 ohm1W,
- 3. Relay contact



DC protection: A1 - Inductive load || A2 - 1N4007 || A3 - Relay contact AC/DC protection: B1 - Capacitive load || B2: 0.8 Ohm/1W (DC24V) ||B3 - Relay contact

Resistive load: C1 - Lamp bulb ||C3 - Relay contact

## Measurement display



- 1. Date and time
- 2. Main measurement display
- 3. Unit.
- 4. Temperature and unit
- 5. Current output 1
- 6. Current output 2
- 7. Measurement status and error indicator (Does not show when meter is in keeping mode)
- 8. Count down timer Cycle time/ clean time (Displays "delay" when relay3 has delay function enabled)
- 9. Temperature compensation (ATC Automatic or MTC Manual) 10Relay status indicator

#### Note:

If the pH readings are under or over the range, it will display -9.99/99.99.

If the DO readings are under or over the range, it will display 0.0/999.9%.

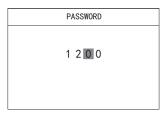
If the temperature readings are under or over the range, it will display -99.9/999.9.

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## Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. Controller will return to measurement mode after 10 minutes of inactivity.

PASSWORD
_
0 0 0 0



CONFFIGURATION Settings

#### Main display

Press UP/DOWN key to choose functions, press ENTER key enter the function.

	C	ONFF	IGURATION
	PH Currer		
	DO Currer	nt S	Settings
	Relay1 S	Setti	ngs
	Relay2	Setti	ngs
	Relay3 S	Setti	ngs
	Measureme	ent	Settings

igs	□ Data Log Settings
	□ Output Test
	□ Language Settings
	□ Back Light Settings
ngs	□ Reset Parameters
ngs	
	Page2

# RS485 Settings Page1

□ Temperature Setti

- 1. Error on measurement page indicates that input data is not in the correct range.
- 2. Press ENTER on setting pages to save any changed data.
- 3. Press MODE to return to the previous page.
- 4. Meter will return to measurement mode after 10 minutes of inactivity.

#### **Buttons**





SHIFT





DOWN



**ENTER** 

Key name Meas. status Setting status Cal. status Record status Exit Enter password Exit Exit SHIFT Move digit Mode digit Mode digit none LIP Enter record Inc Inc Inc None Dec Dec Dec ENTER ON/OFFback light Enter Enter Enter

#### Keeping mode

- 1. Activates during startups, setting, calibration, record, and cleaning.
- 2. Relay will return to default status All relays will not be energized (Inactive).
- 3. Current output:
- a) Fixed current Values set on output test
- b) Last current Hold the last output before entering Keeping mode.
- 4. Keeping mode will be deactivated 10 seconds after returning to measurement mode.

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## pH Current settings

CURRENT	1	SI	ΞTΊ	T I I	NG:	3		
4. 00 mA	=	+	0	0		0	0	рН
20.00 mA	=	+	1	4		0	0	рΗ
Offset	=		+	0		0	0	mΑ
Filter Time	=				0	0	0	SEC
HOLD Type	=		Fί	хе	d			
			0	4		0	0	mΑ
			La	st				

CURRENT 1 SETTINGS

4.00 mA = + 1 4 . 0 0 pH
20.00 mA = + 0 0 . 0 0 pH
0ffset = + 0 . 0 0 mA
Filter Time = 0 0 0 0 SEC
HOLD Type = □ Fixed
0 4 . 0 0 mA
□ Last

- 1. Set the PH value to the corresponding 4.00mA and 20.00mA point.
- 2. The minimum range between 4.00mA and 20.00 mA at least is 1.00pH.
- 3. Set the offset current of ppm, the range is±1.00mA.
- 4. The filter time range is 0-120 seconds. The low pass filter of software will be activated when the current from one point to another point if user sets the filter time.

OR

5. Set the current 1 output mode(fixed / last) when instrument enter into keeping mode.

## DO Current settings

		_					
DO CURR	ENT	SET	TS	١N	GS		
4. 00 mA	=	0	0	0		0	%
20.00 mA	=	1	0	0		0	%
Offset	=	+	0		0	0	mΑ
Filter Time	=			0	0	0	SEC
HOLD Type	= [	Fi	хе	d			
		0	4		0	0	mΑ
		La	st				

- 1. Set the DO value to the corresponding 4.00mA and 20.00mA point.
- 2. The minimum range between 4.00mA and 20.00 mA is 10.0%.
- 3. Set the offset current of temperature (The maximum range is±1.00mA).
- 4. The filter time range is 0-120 seconds. The low pass filter of software will be activated when the current from one point to another point if user sets the filter time.
- 5. Set the current 2 output mode (Fixed / Last) during keeping mode.

#### Relay 1 settings

RELAY	1 SETTINGS
Mode	= <b>■</b> pH
ON/OFF	□ D0 = □ ON
	□ 0FF
Close S. P.	= + 1 0 . 0 0 pH
Open S. P.	= + 0.4 .0.0 pH
Delay Time	= 0 0 0 SEC

- 1.Choose the display mode.
- 2. Press UP/DOWN key to ON/OFF (enable/ disable) relay1.
- 3. Close set point: Target value to activate relay.
- 4. Open set point: Target value to deactivate relay.
- 5. Delay time: Relay will only be activated when this timer time out. Timer range from 0 to 120 seconds.

Ex: User targets to switch on the pump at 10.00pH and switch off at 04.00pH. Set close S.P. to 10.00pH and open S.P. to 04.00pH.

#### Relay 2 settings

RELAY	2 SETTINGS
Mode	= □ pH
ON/OFF	■ D0 = □ ON □ OFF
Close S.P.	= 0.2.00  mg/L
Open S.P.	= 0.8.00  mg/L
Delay Time	= 0 0 0 SEC

- 1.Choose the display mode. 2. Press UP/DOWN key to ON/OFF (enable/ disable) relay2.
- 3. Close set point: Target value to activate relav.
- 4. Open set point: Target value to deactivate relav.
- 5. Delay time: Relay will only be activated when this timer time out. Timer range from 0 to 120 seconds.

Ex: User targets to switch on the pump at 02.00mg/L and switch off at 08.00mg/L. Set close S.P. to 02.00mg/L and open S.P. to 08.00mg/L.

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#### Relay 3 settings

RELAY	3 SETTINGS
ON/OFF	= <b>■</b> ON
	= □ 0FF
Period Time	= 0 0 0 1 . 0 HOUR
Clean Time	= 0 0 1 0 SEC
Delay Time	= 0 0 0 SEC
Function	=□Rinsing
	□ Interval Alarm
	□ Error Alarm

- 1. ON/OFF: Press UP/DOWN key to ON/ OFF(enable/disable) relay 3.
- 2. Period time: Rinsing or interval function only.
- 3. Clean time: Relay operation period.
- 4. Delay time: Relay will only be activated when this timer time out.
- 5. Function: Press UP/DOWN key to select Rinsing/Interval/Error.

#### Notice:

- 1. Rinsing: Relay will be activated when period time out. Relay will remain activated throughout cleaning time. Period time will restart when cleaning is completed.
- 2. Interval alarm: Relay will be activated when period time out. Relay will remain activated until user resets the alarm. Period time will restart.
- 3. Error alarm: Relay will be activated when an error is detected. Timer is not available for this function.

#### Measurement settings

MEASUREMENT SETTINGS			
Unit	= <b>■</b> %		
	□ mg/L		
PH Offset	= + 0 .0 0 pH		
DO Offset	= + 0 0. 0 %		
Filter	= 0 1		

- 1. Unit: select the measuring unit.
- 2. PH offset : offset for the pH readings.
- 3. DO offset : offset for the DO readings.
- 4. Filter: average the readings.

## Temperature setting (6000 Series)

TEMPERATURE SETTSINGS			
Automatic	= ■ Auto □ Manual		
Offset Manual Meas. Manual Cal. Display	= + 0 . 0 °C = + 0 2 5 . 0 °C = 2 5 . 0 °C = YES		

- 1. Automatic: select ATC or MTC
- 2. Offset: offset for the readings.
- 3. Manual measuring: the temperature is for measuring mode when it uses MTC.
- 4. Manual calibration: the temperature is for calibration mode when it uses MTC.
- 5. Display: display the temperature on measuring mode or not.

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## Temperature setting (800 Series) Page 1

TEMPERATURE SETTSINGS				
Automatic	= ■ Auto □ Manual			
Probe	= ■ Pt 1000 □ NTC 22K			
Offset Manual Meas. Manual Cal.	= + 0 . 0 °C = + 0 2 5 . 0 °C = 2 5 . 0 °C			

- Automatic: select ATC or MTC
- Probe: select probe type.
  Offset: offset for the readings.
- 4. Manual measuring: the temperature is for measuring mode when it uses MTC.
- 5. Manual calibration: the temperature is for calibration mode when it uses MTC.

## Temperature setting (800 Series)Page 2

TEMPERATURE SETTSINGS				

6. Display: display the temperature on measuring mode or not.

## RS485 settings

rto ros occarrigo			
RS485	SETTSINGS		
ID Address Baud Rate	= 0 0 1 = 0 9600 = 0 19200 = 0 34800		

- 1. ID Address: 1-255 2. Baud Rate: Press UP/DOWN key to select correct baud rate.

## Date settings

	DATE SETTSINGS	
Year	= 2 0 1 5	
Month	= 0 8	
Day	= 1 5	
Hour	= 1 3	
Minute	= 3 6	
Second	= 0 4	

Press UP/DOWN key to set the date. Clock will continue to run for about 1 week after power down.

#### Data log settings

DATA LOG SETTSINGS		
OFF/ON = ■ ON		
□ 0FF		
Reset Record =□ Yes		
= □ No		
Save Period = 0 6 0 SEC		

- 1. ON/OFF: Enable or disable data logging function.
- 2. Reset Record: Erase all recorded data.
- 3. Saving Period: Recording interval. Notice: Reset record will take around 10 seconds

## Output test

	OUTPUT 1	ES	T				
Current1	=	0	4		0	0	mΑ
Current2	=	0	4		0	0	mΑ
Relay1	= 🗆	CL	.08	Ε			
		0P	EN				
Relay2	= 🗆	CL	.08	Ε			
	= [	0P	EN				
Relay3	= 🗆	CL	.08	Ε			
	= [	0P	EN				

- 1. Current 1: Injects current ranging from  $4.00\mbox{-}20.00\mbox{m\normalfont\AA}$  to the output. Press UP/ DOWN to set
- 2. Current 2: Injects current ranging from 4.00-20.00mA to the output. Press UP/ DOWN to set.
- 3. Relay 1: Open or close contact. Press UP/DOWN to select.
- 4. Relay 2: Open or close contact. Press UP/ĎOWN to select.
- 5. Relay 3: Open or close contact. Press UP/DOWN to select. Notice: This function for testing the output only.

## Language settings

#### LANGUAGE SETTSINGS = ■ English Language

= 🗆 繁體中文

=□ 简体中文

Language preference. Press UP/DOWN key to select the language.

Back light settings



60 seconds: The back light will turn off when no key is be pressed in 60 seconds. Manual: User needs to press the ENTER key to turn on/off the back light in méasuring mode

Reset parameters

	RESET	PARAMETERS
Reset	Type	= ■ Current
		= □ Relay1
		= □ Relay2
		= □ Relay3
		= 🗆 AII

Reset all parameters. Press UP/DOWN key to select the targeted preference to reset.

Notice: The reset will not affect the calibrated parameters.

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#### Record query

Press UP key at the measurement mode to enter record query mode.

INPUT RECORD START NUMBER

0 1 0 3 0 0

Press UP/DOWN and SHIFT key to input record number then press ENTER key to confirm record number or press MODE key to exit

Display (pH/DO) data in detail view

F	RECORD 00	20300	
15-08-14 21:20:49 15-08-14 21:20:59 15-08-14 21:21:09 15-08-14 21:21:19 15-08-14 21:21:29	07. 00 99. 8 07. 00 99. 8 07. 00 99. 8 07. 00 99. 8 07. 00 99. 8	pH % pH % pH % pH %	

#### Calibration

Press MODE key to enter the password menu. Then, press UP/DOWN/SHIFT key to input password 1100. Pressing ENTER will proceed to calibration mode or press MODE to exit. If no key is pressed for over 10 minute, then it will go back to measurement mode.



DASSWORD 1 1 0 0

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## Main display

## CALIBRATION

- PH Automatic CAL. □ PH Manual CAI
- □ PH Reset Parameters
- □ DO Parameters Settinges
- □ DO Zero CAL.
- □ DO Saturation CAL
- □ DO Concentration CAL.
- □ DO Reset Parameters

Press UP/DOWN key to select the functions and then press ENTER key to confirm.

- 1. PH Automatic calibration: follow the indication to select standard buffer.
- 2. PH Manual input calibration: manual input standard buffer
- 3. PH Reset parameters: reset all of the calibrated parameters to default.
- 4. DO Parameters settings: set the parameters
- 5. DO Zero calibration: calibrate the zero point
- DO Saturation calibration: calibrate the saturation point DO Concentration calibration: calibrate the concentration
- 8. DO Reset parameters: reset all of the calibrated parameters to default.
- Notice
- If the PH electrode efficiency is lower than 80% or the waiting time is too long and can not locked, user should check the electrode if aged, user should Replace the new electrode.

#### PH Automatic calibration

Stand calibration

CALIBRATION			
■ 6 .8 6 □ 7 .0 0	7 . 0 0 pH 2 5. 0 °C		
Select buffer	and press ENTER		

- 1. Put the electrode to the first buffer.
- 2. Press UP/DOWN key to select the correct buffer and then press ENTER to start calibration.
- 3. User can press ENTER to go to next or wait for it auto lock.
- 4. Display the idea pH on the right side.
- 5. If the offset is over +/-1.5 pH or temperature is over 0.0-60.0℃ then it will display error message on the button of LCD.

#### Slope calibration

CALIBRATION			
□ 1 .6 8 ■ 4 .0 1 □ 9 .1 8 □ 1 0 .0 1 □ 1 2 .4 5	4 .0 0 pH 2 5 .0 °C		
Select buffer and press ENTER			

calibration.

wait for it auto lock.
4. Display the idea pH on the right side.
5. If the offset is over 30% or temperature is over 0.0-60.0°C then it will display error message on the button of LCD.

1. Put the electrode to the second buffer.

buffer and then press ENTER to start

3. User can press ENTER to go to next or

2. Press UP/DOWN key to select the correct

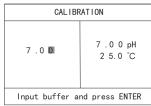
Display efficiency

CALIBRATION				
0 4 .0 1	4 . 0 0 pH 2 5 . 0 °C			
SLOPE = 57.8 mV/pH				
EFFICIENCY = 98.0 %				

If the efficiency is lower than 80%, that means the electrode is aged, user should Replace the new electrode

## PH Manual calibration

Stand calibration



- 1. Put the electrode to the first buffer.
- 2. Press UP/DOWN key input the standard buffer and then press ENTER key to start calibration. User can press ENTER to go to next or wait for it auto lock.
- 3. Display the idea pH on the right side.
- 4. If the idea pH is over 7.00+/-1.5 pH or temperature is over 0.0-60.0°C then it will display error message on the button of LCD.

#### Slope calibration

CALIBRATION				
4.0	4 .0 0 pH 2 5 .0 °C			
Input buffer a	nd press ENTER			

- Put the electrode to the second buffer.
   Press UP/DOWN key input the standard buffer and then press ENTER key to start calibration. User can press ENTER to go to next or wait for it auto lock.
- 3. Display the idea pH on the right side.
- 4. If the input is over 0.00-14.00 pH, or temperature is over 0.0-60.0℃ then it will display error message on the button of LCD.

Display efficiency

CALIBR	CALIBRATION		
0 4 .0 1	4 .0 0 pH 2 5 .0 °C		
SLOPE = 57.8 mV/pH			
EFFICIENCY = 98.0 %			

If the efficiency is lower than 80%, that means the electrode is aged, user should Replace the new electrode.

#### PH Reset parameters

RESET PARAMETERS		
Reset		

This will reset all the calibrated parameters to default.

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## DO Parameters settings

#### PARAMETERS SETTINGS

Pressure = 1 0 1 3 mRAR Salinity = 0 0 .0 ppt Membrane = 3 .0 6 %

- Pressure range is from 500 to 9999 mbar. Ex: if DO sensor is be used with 1KG pressure in fermentation. User should modify the pressure to 2026 mBar
- 2. Press UP/DOWN key to input the salinity. The range is from 0.0 to 50.0 ppt
- Press UP/DOWN key to input the coefficient of membrane. The range is from 0.01% to 9.99%. It depends on the Membrane type.

#### DO Zero calibration

## ZERO CALIBRATION

+ 0 1 .1 nA(25.0°C) 2 5 .0 °C

Wait select and press ENTER

- Put the DO electrode into the nitrogen or saturated solution of anhydrous sodium sulfite.
- 2. Waiting for the current is stable then press ENTER to finish the calibration.

#### Notice:

1. The zero point current range is from -2nA to +10nA, if the current is over the range then make sure the DO electrode is good.

2. If the temperature is over 0.0-60.0°C then it will display error message on the button of LCD.

#### DO Saturation calibration

#### SATURATION CALIBRATION

+ 0 0 6 6 .1 nA(25.0°C) 2 5 .0 °C

Wait stable and press ENTER

- 1. Use the calibration bottle(with sponge and water) to calibrate DO in 100%. You can also calibrate in air as your 100% calibration.
- 2. Waiting for the current is stable then press ENTER to go to next or press MODE to exit

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## SATURATION CALIBRATION

+ 0 0 6 6 .1 nA(25.0°C) 2 5.2 °C 1 0 0 .10 %

Input standard data

- 1. Input standard data, the range is form 50% to 200%.
- 2. Press ENTER to finish the calibration or press the MODE to exit.

#### Notice:

- 1. The saturation current is from +25nA to +200nA;if the current is over the range, please make sure the DO electrode is good.
- 2. If the temperature is over 0.0-60.0℃ Cthen it will display error message on the button of LCD.

#### DO Concentration calibration

# CONCENTRATION CALIBRATION

+ 0 0 6 6 . 1 nA(25.0°C) 2 5 . 0 °C water) to calibrate DO in concentration.
You can also calibrate in air as your
concentration calibration.

2. Waiting for the current is stable then press

1. Use the calibration bottle(with sponge and

2. Waiting for the current is stable then press ENTER to go to next or press MODE to exit

Wait stable and press ENTER

#### CONCENTRATION CALIBRATION

+ 0 0 6 6 .1 nA(25.0°C) 2 5 .2 °C 0 8 .2 0 ppm

Input standard data

- 1. Input standard data, the range is form 4.00 to 20.00 ppm.
- Press ENTER to finish the calibration or press the MODE to exit.

#### Notice

- 1. The saturation current is from +25nA to +200nA,if the current is over the range, please make sure the DO electrode is good.
- 2. If the temperature is over 0.0-60.0°C then it will display error message on the button of LCD.

## DO Reset parameters

RESET PARAMETERS

Reset

This will reset all the calibrated parameters to default.

#### USB function

Press MODE key to enter the password menu. Press UP/DOWN/SHIFTkey to input password (1300). Press ENTER will proceed to USB setting or press MODE key to exit. If no key is be pressed for over 10 minutes, it will go back to measurement mode.

PASSWORD

0000

PASSWORD

1 3 0 0

#### USB setting menu

Press UP/DOWN key to select the functions and then press ENTER key to proceed.

## USB SETTINGS

- Download recordsUpdate program
- To download records, plug in a USB flash disk into the USB port and then download all of the records. It takes around 10 minutes to download 500,000 records or 1 minute to download 50,000 records.
- 2. To update program, save the correct file to the USB flash disk. Plug it to the USB port. Enter the update program function to update it.

Default settings			
pH 20.00mA corresponding pH 4.00mA corresponding	14.00 0.00	pH pH	range: -1.00 - 16.00 range: -2.00 - 15.00 difference : 1.00
DO 20.00mA corresponding DO 4.00mA corresponding	200.0 0.0	% %	range: 10.0 - 200.0 range: 0.0 - 190.0 difference: 10.0
ppm 20.00mA corresponding ppm 4.00mA corresponding	10.00 0.00	ppm ppm	range: 1.00 - 20.00 range:0.00 - 19.00 difference: 1.00
PH current output offset DO current output offset PH current filter DO current filter PH fixed current output DO fixed current output PH HOLD type	0.00 0.00 0 0 4.00 4.00 last	mA mA second second mA mA	range: +/- 1.00 range: +/- 1.00 range: 0 - 120 range: 0 - 120 range: 4.00 - 20.00 range: 4.00 - 20.00 range: fixed/last
DO HOLD type Relay 1 PH close S.P. Relay 1 PH open S.P.	last 10.00 4.00	pH pH	range: fixed/last range: -2.00 - 16.00 range: -2.00 - 16.00 difference : 0.01
Relay 1 DO close S.P. Relay 1 DO open S.P.	20.0 80.0	% %	range: 0.0 - 200.0 range: 0.0 - 200.0 difference: 0.1
Relay 1 ppm close S.P. Relay 1 ppm open S.P.	2.00 8.00	ppm ppm	range: 0.00 - 20.00 range: 0.00 - 20.00 difference : 0.01
Relay 1 delay time Relay 2 PH close S.P. Relay 2 PH open S.P.	0 10.00 4.00	second pH pH	range: 0-120 range: -2.00 - 16.00 range: -2.00 - 16.00 difference : 0.01
Relay 2 DO close S.P. Relay 2 DO open S.P.	20.0 80.0	% %	range: 0.0 - 200.0 range: 0.0 - 200.0 difference: 0.1
Relay 2 ppm close S.P. Relay 2 ppm open S.P.	2.00 8.00	ppm ppm	range: 0.00 - 20.00 range: 0.00 - 20.00 difference : 0.01
Relay 2 delay time Relay 3 period time Relay 3 clean time Relay 3 delay time	0 1.0 10 0	second hour second	range: 0-120 range: 0 - 1000.0 range: 0 - 1000 range: 0 - 120

Relay 3 function	n	error alarn	n	range: clean/period alarm/ error alarm	
Manual Temp.	ID address Baud rate PH offset DO offset ppm offset DO Mode Temp. Offset Manual Temp.for measurement Manual Temp. for calibration		pH % ppm °C °C °C	range: 5 - 120 range: 1 - 255 range: 9600,19200,38400 range: +/- 1.00 range: +/- 10.0 range: +/- 10.0 range: %, ppm, mg/L range: +/- 5.0 range: -10.0 - 130.0 range: 0.0 - 60.0	
Filter Temp. probe Pressure Salinity Membrane cod Press MODE k 1100: Calibrati 1200: Setting i 1300: USB mo *If no key is b	iey on mode mode de	English  1  NTC22K 1013 0.0 3.06	mBar ppt % will return to	range: English/ traditional Chinese /simple Chinese range: 0 - 10 range: NTC22K range: 500 - 9999 range: 0.00 - 50.00 range: 0.01% - 9.99%	
Error 02 Re Error 03 Re Error 04 Te Error 05 Te Error 06 Cu Error 07 Cu Error 08 Cu Error 09 Cu Error 10 Re Error 11 AE	Error 01 Memory error Error 02 Reading is over maximum Error 03 Reading is under minimum Error 04 Temperature is over maximum Error 05 Temperature is under minimum Error 06 Current 1 output is over 20.5 mA. The maximum is 22.00mA Error 07 Current 1 output is under 3.8 mA. The minimum is 3.5mA Error 08 Current 2 output is over 20.5 mA. The maximum is 22.00mA Error 09 Current 2 output is over 20.5 mA. The minimum is 3.5mA Error 10 Record error Error 11 ADC damage				

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## RS485 command

The instrument come in standard with Modbus-RTU protocol. All of the data are word type (2 bytes), the range is  $-32767 \sim 32767$ , 16 system.

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PC command

	ID address	command	Start address	Data number	CRC16
length	1 byte	1byte	2 byte	2 byte	2 byte
Ex.	0x01	0x03	0x0001	0x0001	0xD5CA
			•	•	

Instrument response

	ID address	command	Data number	data	CRC16
length	1 byte	1 byte	1byte	N byte	2 byte
Ex.	0x01	0x03	0x02	0x02 0xBC	0xB895

If response is 01, the command is wrong. If response is 02, the address is not correct. If response is 03, data number is not correct.

command 03: read the settings command 04: read the readings

#### 04:definition

addi	COO		
(00)	0x00	pH reading	reading: pH X 0.01
(01)	0x02	PH current	reading: X 0.01
(02)	0x01	%/ppm reading	reading: % X 0.1, ppmX0.01
(03)	0x03	%/ppm current	reading: X 0.01
(04)	0x04	Temperature	reading: X 0.1
(05)	0x05	Error code	reading: X 1
(06)	0x06		
(07)	0x07		
(80)	0x08		
(09)	0x09	Model type	fix to 14

## 03:definition

Address					
(00)	0x00	pH 20.00mA corresponding	reading:X 0.01		
(01)	0x01	pH 4.00mA corresponding	reading:X 0.01		
(02)	0x02	DO 20.00mA corresponding	reading:X 0.1		
(03)	0x03	DO 4.00mA corresponding	reading:X 0.1		
(04)	0x04	ppm 20.00mA corresponding	reading:X 0.01		

(06) (07) (08) (09) (10) (11) (12) (13) (14) (15) (16) (17) (18) (20) (21) (22) (23) (24) (25) (26) (27) (28) (29)	0x06 0x07 0x08 0x09 0x0A 0x0C 0x0D 0x0E 0x0F 0x11 0x12 0x13 0x14 0x15 0x16 0x17 0x18 0x19 0x1A 0x19 0x1A 0x10 0x10 0x10 0x10 0x10 0x10 0x10	DO Current offset PH Current filter DO Current filter PH Current fixed current DO Current fixed current PH Current HOLD type DO Current HOLD type Relay 1 PH close S.P. Relay 1 PH open S.P. Relay 1 DO open S.P. Relay 1 DO open S.P. Relay 1 ppm open S.P. Relay 1 ppm open S.P. Relay 1 delay time Relay 2 PH close S.P. Relay 2 PH open S.P. Relay 2 DO close S.P. Relay 2 DO open S.P. Relay 2 DO open S.P. Relay 2 ppm open S.P. Relay 2 ppm open S.P. Relay 2 ppm open S.P. Relay 2 delay time Relay 3 delan period Relay 3 clean period Relay 3 clean time	reading:X 0.01 reading:X 0.01 reading:X 0.01 reading:X 1 reading:X 1 reading:X 0.01 reading:X 0.01 reading:X 0.01 reading:X 1 0=fixed,1=last reading:X 1 0=fixed,1=last reading:X 0.01 reading:X 0.01 reading:X 0.01 reading:X 0.1 reading:X 0.1 reading:X 0.01 reading:X 0.1
(30)	0x1F 0x20	Relay 3 delay time Relay 3 function	reading:X 1 reading:X 1 0:clean,1:period alarm 2:Error alarm
(39) (40)	0x22 0x23 0x24 0x25 0x26 0x27 0x28 0x29	Record storage time Mode pH offset DO offset ppm offset Temp. offset Manual temp. for measurement Manual temp. for calibration Temp. compensation Language	reading:X 1 0=%,1=ppm,2=mg/L reading:X 0.01 reading:X 0.01 reading:X 0.01 reading:X 0.01 reading:X 0.1 reading:X 0.1 reading:X 0.1 reading:X 0.1 reading:X 1 0=Auto,1=manual reading:X 1 0=English ,1=traditional Chinese,2=simple Chinese
(42)	0x2B	Filter	reading:X 1

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