Version:2020-02

Dissolved Oxygen/Trace Oxygen Controller





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Unpacking instruction

Check for any damages on the content after unpacking, Read the manual before installing and operating the instruments. Confirm the wiring connections with the wiring diagram before switching on the power to avoid damages and injuries.

Safety precaution

- 1. The instrument must be operated by trained professional and technical personnel.
- Avoid installing in a high humidity, high temperature, corrosive and in direct with sunlight environment.
- 3. Separate instrument signal cables from power lines and machine that produces high noise interference.

Instrument application

Widely used in effluent treatment, pure water, boiler water, surface water, electroplating, chemical industry, pharmacy, food production process, environmental monitoring, brewery, fermentation etc.

Product content

1. 6000 series

1 meter, 1 operational manual, 1 quality check form, and four sets of mounting kits (Fixed box, fixed bar and screw).

2. 800 series

1 meter, 1 operational manual, 1 quality check form, and two sets of mounting kits

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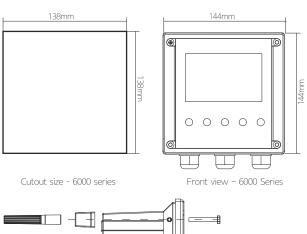
Specifications

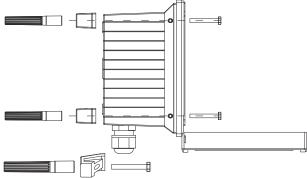
Functions	% sat.	Concentration					
Measuring range	0.0 to 400.0	0.00 to 40.00ppm, 0.0 to 200.0 ppb					
Resolution	0.1	0.01 / 0.1					
Accuracy	±0.2	±0.02					
Temp. compensation	Pt 1000/NTC						
Temp.range	-10.0 to +130	.0℃					
Temp. compensation range	-10.0 to +130	.0℃					
Temp. resolution	0.1℃						
Temp. accuracy	±0.2℃						
Current range of electrode	-2.0 to +400 ı	nA					
Accuracyof electrode current	±0.005nA						
Polarization	-0.675V						
Pressure range	500 to 9999 r	mBar					
Salinity range	0.00 to 50.00	ppt					
Ambient temperature range	0 to +70℃						
Storage temp.	-20 to +70℃						
Display	Back light,do	t matrix					
DOcurrent output1	Isolated, 4 to	20mA output , max. load 500Ω					
Temp. current output 2	Isolated, 4 to	20mA output , max. load 500Ω					
Current output accuracy	±0.05 mA						
RS485	Mod bus RTI	J protocol					
Baud rate	9600/19200/3	38400					
MAX. relay contacts capacity	5A/250VAC,	5A/30VDC					
Cleaning setting	ON: 1 to 100	00 seconds, OFF: 0.1 to 1000.0 hours					
One multi-function relay	clean/period	alarm/error alarm					
Relay delay	0-120 second	ds					
Data logging capacity	500,000 data	1					
Language selection	English/ traditional Chinese/ simplified Chinese						
USB port(for 6000 series only)	Download re	d records and update program					
IP Rating	IP65						
Power supply	From 90 to 2	o 260VAC, power consumption<5 watts					
Installation	panel/wall/pipe installation						
Weight	6000 series:0	.85Kg/ 800 series:0.55Kg					

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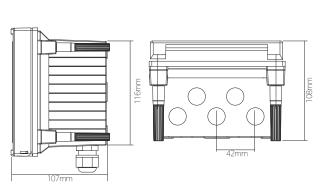
Instrument installation

6000 series: The instrument can be panel, wall or pipe mounted installation. Panel Installation: Make a 138x138 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.

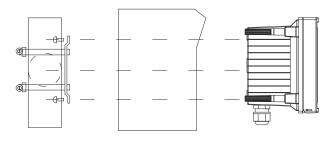




Exploded view - 6000 Series

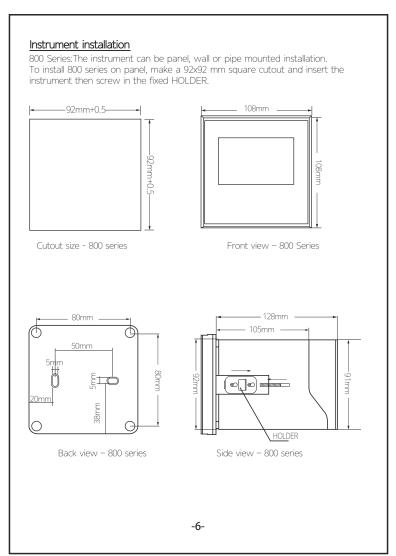


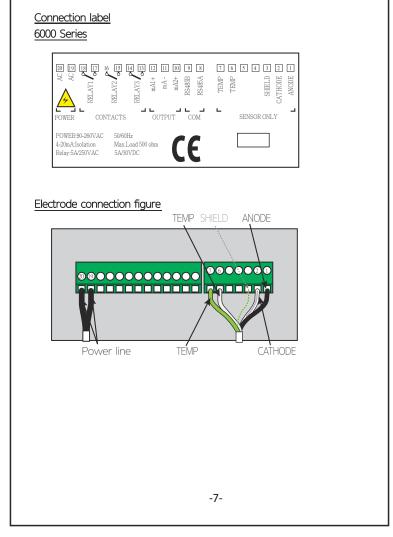
Side and bottom view - 6000 Series

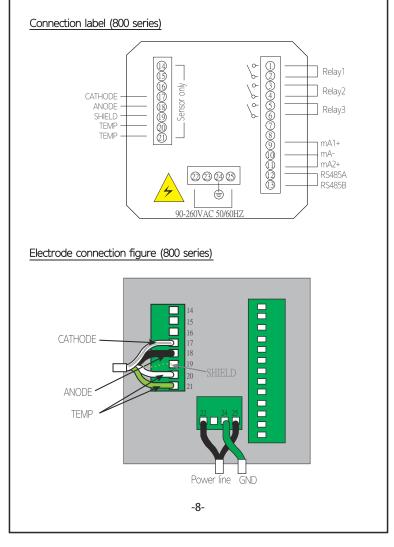


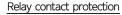
Wall and pipe installation - 6000 Series

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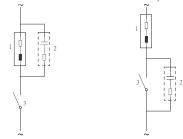






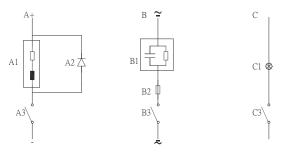


Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



AC protection, use for inductive load

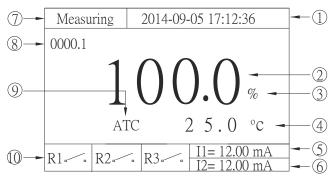
- 1. Load
- 2. RC eliminate spark, using in 220VAC, R=100 ohm1W,
- 3. Relay contact



DC protection: A1 - Inductive load \parallel A2 - 1N4007 \parallel A3 - Relay contact AC/DC protection: B1 - Capacitive load \parallel B2: 0.8 Ohm/1W (DC24V) \parallel B3 - Relay contact

Resistive load: C1 - Lamp bulb ||C3 - Relay contact

Measurement display



- 1. Date and time
- 2. Main measurement display
- 3. Unit.
- 4. Temperature and unit
- Current output 1
- 6. Current output 2
- 7. Measurement status and error indicator (Does not show when meter is in keeping mode)
- 8. Count down timer Cycle time/ clean time (Displays "delay" when relay3 has delay function enabled)
- 9. Temperature compensation (ATC Automatic or MTC Manual) 10Relay status indicator

Note:

If the DO readings are under or over the range, it will display 0.0/999.9%

If the ppm, mg/L readings are under or over the range, it will display 0.00/99.99

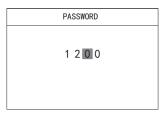
If the temperature readings are under or over the range, it will display -99.9/999.9.

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Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. Controller will return to measurement mode after 10 minutes of inactivity.

PASSWO	RD
0.00	
000	U



Main display

Press UP/DOWN key to choose functions, press ENTER key enter the function.

CONFFIGURATION
Current1 Settings
Current2 Settings
Relay1 Settings
Relay2 Settings
Relay3 Settings
Measurement Settings

□ Temperature Settings □ RS485 Settings

Page1

CONFFIGURATION Settings

- □ Data Log Settings
- □ Output Test □ Language Settings
- □ Back Light Settings
- □ Reset Parameters

- 1. Error on measurement page indicates that input data is not in the correct range.
- 2. Press ENTER on setting pages to save any changed data.
- 3. Press MODE to return to the previous page.
- 4. Meter will return to measurement mode after 10 minutes of inactivity.

Buttons











ENTER

SHIFT

DOWN

Key name	Meas. status	Setting status	Cal. status	Record status
MODE	Enter password	Exit	Exit	Exit
SHIFT	none	Move digit	Mode digit	Mode digit
UP	Enter record	Inc	Inc	Inc
DOWN	None	Dec	Dec	Dec
ENTER	ON/OFFback light	Enter	Enter	Enter

Keeping mode

- 1. Activates during startups, setting, calibration, record, and cleaning.
- 2. Relay will return to default status All relays will not be energized (Inactive).
- 3. Current output:
- a) Fixed current Values set on output test
- b) Last current Hold the last output before entering Keeping mode.
- 4. Keeping mode will be deactivated 10 seconds after returning to measurement mode.

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Current 1 settings

CURRENT	1 SE	TT	IN	GS			
4.00 mA	=	0	0	0		0	%
20.00 mA	=	1	0	0		0	%
Offset	=	+	0		0	0	mΑ
Filter Time	=			0	0	0	SEC
HOLD Type	= 🗆	Fi	хе	d			
		0	4		0	0	mΑ
		La	st				

CURRENT 1 SETTINGS	
4.00 mA = 0 0 .0	0 mg/L
20.00 mA = 1 0 .0 0	0 mg/L
Offset = $+ 0.00$	O mA
Filter Time = 0 0 0	O SEC
HOLD Type =□ Fixed	
0 4 . 0 0	0 mA
□ Last	

- 1. Set the value and unit (%, ppm, mg/L, ug/L, ppb) to the corresponding 4.00 mA and 20.00mA point.
- 2. The minimum range value between 4.00mA and 20.00 mA for % = 10.0, ppm,mg/L = 1.00, ug/L,ppb = 10.0.
- 3. Set the offset current of %,ppm,mg/L,ug/L,ppb (The maximum range is ± 1.00mA).
- 4. The filter time range is 0-120 seconds, the low pass filter of software will active when the current from one point to another point if user sets the filter time.
- 5. Set the current 1 output mode (Fixed / Last) during keeping mode.

Current 2 settings

	_						
CURRENT	2	SE	TT	SI	NG	S	
4. 00 mA	= +	0	0	0		0	°C
20.00 mA	= +	1	0	0	ď	0	°C
Offset	=	+	0		0	0	mA
Filter Time	=			0	0	0	SEC
HOLD Type	= 🗆	Fi	хе	d			
		0	4		0	0	mΑ
		La	st				

- 1. Set the temperature value to the corresponding 4.00mA and 20.00mA point.
- 2. The minimum range between 4.00mA and 20.00 mA is 10.0℃
- 3. Set the offset current of temperature (The maximum range is±1.00mA).
- 4. The filter time range is 0-120 seconds. The low pass filter of software will be activated when the current from one point to
- another point if user sets the filter time.

 5. Set the current 2 output mode (Fixed / Last) during keeping mode.

Relay 1 settings

RELAY	1 SETTINGS
ON/OFF	= ■ ON
	= □ 0FF
Close S. P.	= 080.0%
Open S. P.	= 0 2 0 . 0 %
Delay Time	= 0 0 0 SEC

	RELAY	1	SE	T	ΤI	NG	S		
ON/OFF	:	=		10	ı				
		=)F	F				
Close	S. P.	=	C)	8		0	0	mg/L
0pen	S. P.	=	0)	2		0	0	mg/L
Delay	Time	=				0	0	0	SEC
50.43						•	•	•	

- 1. Press UP/DOWN key to ON/OFF (enable/disable) relay1.
- 2. Close set point: Target value to activate relay.
- Open set point: Target value to deactivate relay.
- 4. Delay time: Relay will only be activated when this timer time out. Timer range from 0 to 120 seconds.

Ex: User targets to switch on the pump at 80% and switch off at 20%. Set close S.P. to 80% and open S.P. to 20%.

Relay 2 settings

2 S	ETT	IN	GS			
=	■ ON	ı				
= [0F	F				
=	0	2	0		0	%
=	0	8	0		0	%
=			0	0	0	SEC
	= I = C	= ■ 0N = □ 0F = 0 = 0	= ■ 0N = □ 0FF = 0 2 = 0 8	= D OFF = 0 2 0 = 0 8 0	= 1 0N = 0 0FF = 0 2 0 . = 0 8 0 .	= ON = OFF = 0 2 0 . 0 = 0 8 0 . 0

RELAY 2 SETTINGS									
ON/OFF	-	=	0	N					
		= [0 [FF					
Close	S. P.	=	0	2		0	0	mg/L	
0pen	S. P.	=	0	8		0	0	mg/L	
Delay	Time	=			0	0	0	SEC	
ретау	rime	_			U	U	U	SE	

- 1. Press UP/DOWN key to ON/OFF (enable/disable) relay2.
- 2. Close set point: Target value to activate relay.
- 3. Open set point: Target value to deactivate relay
- 4. Delay time: Relay will only be activated when this timer time out. Timer range from 0 to 120 seconds.

Ex: User targets to switch on the pump at 20% and switch off at 80%. Set close S.P. to 20% and open S.P. to 80%.

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Relay 3 settings

RELAY	3 SETTINGS
ON/OFF	= ■ ON
	= □ 0FF
Period Time	= 0 0 0 1 . 0 HOUR
Clean Time	= 0 0 1 0 SEC
Delay Time	= 0 0 0 SEC
Function	=□Rinsing
	□ Interval Alarm
	□ Error Alarm

- 1. ON/OFF: Press UP/DOWN key to ON/ OFF(enable/disable) relay 3.
- 2. Period time: Rinsing or interval function
- 3. Clean time : Relay operation period.
- 4. Delay time: Relay will only be activated when this timer time out.
- 5. Function : Press UP/DOWN key to select Rinsing/Interval/Error.

- 1. Rinsing: Relay will be activated when period time out. Relay will remain activated throughout cleaning time. Period time will restart when cleaning is completed.
- 2. Interval alarm: Relay will be activated when period time out. Relay will remain activated until user resets the alarm. Period time will restart.
- 3. Error alarm: Relay will be activated when an error is detected. Timer is not available for this function.

Measurement settings

MEASUREMENT SETTINGS							
Unit = ■ %							
□ mg/L							
ppm							
□ ug/L							
□ ppb							
Offset	= + 0 0 . 0 %						
Filter	= 0 0						

- 1. Unit: select the measuring unit.
- 2. Offset: offset for the readings.
- 3. Filter: average the readings.

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Temperature setting (Page 1)

TEMPERATU	JRE SETTSINGS
Automatic	= ■ Auto
Probe	□ Manua I = □ Pt 1000 □ NTC 22K
Offset Manual Meas. Manual Cal.	= + 0 . 0 °C = + 0 2 5 . 0 °C = 2 5 . 0 °C

- 1. Automatic: Select ATC for automatic or MTC for manual temperature compensation.
- 2. Probe: Select temperature probe type.
- 3. Offset: Offset for the temperature reading.
 4. Manual meas.: The temperature value set
- for measurement during MTC.

 5. Manual calibration: The temperature value
- set for calibration during MTC.

Temperature setting(Page 2)

			-	
	TEMPERATU	IRE	SETTSINGS	
Dis	play	=	YES NO	

1. Display: Preference to display (YES) or hide temperature reading (NO).

RS485 settings

RS485	SETTSINGS
ID Address Baud Rate	= 0 0 1 = 0 9600 = 0 19200 = 0 34800

- 1. ID Address: 1-255
- 2. Baud Rate: Press UP/DOWN key to select preferred baud rate.

Date settings

	DATE	SETTSINGS
Year		= 2 0 1 5
Month		= 0 8
Day		= 1 5
Hour		= 1 3
Minute		= 3 6
Second		= 0 4

Press UP/DOWN key to set the date. Clock will continue to run for about 1 week after power down.

Data log settings

DATA LOG	SETTSINGS
OFF/ON =	: ■ ON
	□ 0FF
Display Type =	□ Record
	□ XY Chart
Reset Record =	:□ Yes
=	□ No
Save Period =	0 6 0 SEC

- 1. ON/OFF: Enable or disable data logging function.
- 2. Display Type: Select data logging display mode.
- 3. Reset Record: Erase all recorded data.
- 4. Saving Period: Recording interval.

Notice: Reset record will take around 10 seconds.

Output test

	OUTPUT		TES	ST			
Current1	=	0	4		0	0	mA
Current2	=						mA
Relay1	= 🗆	CL	08	Ε			
		0P	ΕN				
Relay2	= 🗆	CL	08	Ε			
	= 🗆	0P	EN				
Relay3	= 🗆	CL	08	Ε			
	= 🗆	0P	EN				

- 1. Current 1: Injects current ranging from 4.00-20.00mÅ to the output. Press UP/ DOWN to set.
- 2. Current 2: Injects current ranging from 4.00-20.00mÅ to the output. Press UP/ DOWN to set.
- 3. Relay 1: Open or close contact. Press
- UP/DOWN to select.

 4. Relay 2: Open or close contact. Press
 UP/DOWN to select.
- 5. Relay 3: Open or close contact. Press UP/DOWN to select. Notice: This function for testing the output only.

Language settings

	LANGUAGE		SE	ITSINGS
Langu	age	=		English 繁體中文 简体中文

Language preference. Press UP/DOWN key to select the language.

Back light settings

BAC	C LIGHT SET	TING
Back Ligh	nt = ■ 60 = □ Ma	Seconds nua l

60 seconds: The back light will turn off when no key is be pressed in 60 seconds. Manual: User needs to press the ENTER key to turn on/off the back light in méasuring mode

Reset parameters

RESET	PARAMETERS
Reset Type	= ■ Current = □ Relay1 = □ Relay2 = □ Relay3 = □ All

Reset all parameters. Press UP/DOWN key to select the targeted preference to reset.

Notice: The reset will not affect the calibrated parameters.

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Record query

Press UP key at the measurement mode to enter record query mode.

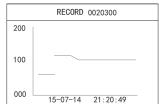
INPUT RECORD START NUMBER 0 1 0 3 0 0

Press UP/DOWN and SHIFT key to input record number then press ENTER key to confirm record number or press MODE key

Display (%) data in detail view

	RECORD 0	0020300	
15-08-14 21:20:49 15-08-14 21:20:59 15-08-14 21:21:09 15-08-14 21:21:19 15-08-14 21:21:29	100. 0 025. 0 100. 0 025. 0 099. 9 025. 0 099. 9 025. 0 100. 0 025. 0	% C % C % C % C	

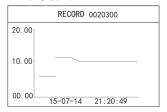
Display (%) data in XY chart view



Display (ppm) data in detail view

RECORD 0020300
15-08-14 10.00 ppm 21:20:49 025.0 °C 15-08-14 10.00 ppm 21:20:59 025.0 °C 15-08-14 09.99 mg/L 21:21:09 025.0 °C 15-08-14 09.99 mg/L 21:21:19 025.0 °C 15-08-14 10.00 mg/L 21:21:29 025.0 °C

Display (ppm) data in XY chart



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Calibration

Press MODE key to enter the password menu. Then, press UP/DOWN/SHIFT key to input password 1100. Pressing ENTER will proceed to calibration mode or press MODE to exit. If no key is pressed for over 10 minute, then it will go back to measurement mode

PASSWORD

0000



Main display

CALIBRATION

- Parameters Settings
- □ Zero Calibration
- □ Saturation Calibration □ Concentration Calibration
- □ Reset Parameters

Press UP/DOWN key to select the functions and then press ENTER key to confirm.

1. Parameters settings: Set the parameters

- Zero calibration: Calibrate the zero point
- 3. Saturation calibration: Calibrate the saturation point
- 4. Concentration calibration: Calibrate the concentration
- 5. Reset parameters: Clears all the calibrated parameters to the default setting

Parameters settings

PARAME	ETERS S	SETTINGS
Pressure	=	1 0 1 3 mBAR
Salinity	=	0 0 . 0 ppt
Membrane	=	3 . 0 6 %

- 1. Pressure range is from 500 to 9999 mbar. Ex: If DO sensor is be used with 1KG pressure in fermentation, user should adjust the pressure to 2026 mBar
- 2. Press UP/DOWN key to input the salinity. The range is from 0.0 to 50.0 ppt.
- 3. Press UP/DOWN key to input the coefficient of membrane. The range is from 0.01% to 9.99%. It depends on the membrane type.

Zero calibration

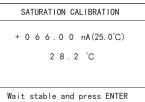
ZERO CALIBRATION + 0 0 . 0 0 nA (25.0°C) 2 8 . 2 °C

- 1. Put the DO electrode into nitrogen or saturated solution of anhydrous sodium
- 2. Wait for the current to stabilize. Press ENTER to complete the calibration.

The zero-point current range is from -2nA to +10nA. If the current is over range, then Ensure that the DO electrode is good.

Saturation calibration (Page 1)

Wait stable and press ENTER



- 1. Use the calibration bottle (with sponge and water) to calibrate DO in saturation. You can also calibrate in air as your 100 % calibration.
- 2. Wait for the current to stabilize. Press ENTER to proceed to next page or press MODE to exit.

Saturation calibration (Page 2)

SATURATION CALIBRATION + 0 6 6 . 0 0 nA(25.0°C) 28.2 °C 1 0 0 . 6 % Input standard data

- 1. Input standard data ranging from 50% to 400%
- 2. Press ENTER to complete the calibration or press MODE to exit.

The saturation current is from +25nA to +400nA. If the current is over the range, please ensure that the DO electrode is good.

Concentration calibration

CONCENTRATION CALIBRATION

+ 0 6 6 . 0 0 nA (25.0°C) 2 8 . 2 °C

Wait stable and press ENTER

+ 0 6 6 . 0 0 nA(25.0°C)

2 8 . 2 °C

0 8 .2 6 ppm

Input standard data

- Use the calibration bottle (with sponge and water) to calibrate DO in concentration. You can also calibrate in air as your concentration calibration.
- 2. Wait for the current to stabilize. Then press ENTER to proceed or press MODE to exit

CONCENTRATION CALIBRATION

1. Input standard data, the range is form 4.00 to 40.00 ppm.

2. Press ENTER to finish the calibration or press the MODE to exit.

Notice:

The saturation current is from +25nA to +400nA. If the current is over the range, please Ensure that the DO electrode is good.

Reset parameters

RESET PARAMETERS

Reset

This will reset all the calibrated parameters to default.

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USB function

Press MODE key to enter the password menu. Press UP/DOWN/SHIFTkey to input password (1300). Press ENTER will proceed to USB setting or press MODE key to exit. If no key is be pressed for over 10 minutes, it will go back to measurement mode.

PASSWORD

O O O

PASSWORD

1 3 0 0

USB setting menu

Press UP/DOWN key to select the functions and then press ENTER key to proceed.

USB SETTINGS

- Download records
 □ Update program
- To download records, plug in a USB flash disk into the USB port and then download all of the records. It takes around 10 minutes to download 500,000 records or 1 minute to download 50,000 records.
- 2. To update program, save the correct file to the USB flash disk. Plug it to the USB port. Enter the update program function to update it.

Default settings

DO 20.00mA corresponding	200.0	%	range: 10.0 - 400.0
DO 4.00mA corresponding	0.0	%	range: 0.0 -390.0 difference : 10.0
ppm 20.00mA corresponding	10.00	ppm	range: 1.00 - 40.00
ppm 4.00mA corresponding	0.00	ppm	range: 0.00 - 39.00 difference : 1.00
ppb 20.00mA corresponding ppb 4.00mA corresponding	200.0	ppb ppb	range: 10.0 - 200.0 range: 0.0 - 190.0 difference : 10.0

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Temp. 20.00mA corresponding	100.0	°C	range: 0.0 - 130
Temp. 4.00mA corresponding	0.0	~	range: -10.0 - 120.0
remp. 4.00m/ corresponding	0.0	C	difference: 10.0
Current 1 output offset	0.00	mA	range: +/- 1.00
Current 2 output offset	0.00	mA	range: +/- 1.00
Current 1 filter	0.00	second	range: 0 - 120
Current 2 filter	0	second	range: 0 - 120
Current 1 fixed output	4.00	mA	range: 4.00 - 20.00
Current 2 fixed output	4.00	mA	range: 4.00 - 20.00
Current 1 HOLD type	last	IIIA	range: 4.00 - 20.00 range: fixed/last
Current 2 HOLD type	last		range: fixed/last
Relay 1 DO close S.P.	80.0	%	range: 0.0 - 400.0
	20.0	%	9
Relay 1 DO open S.P.	20.0	70	range: 0.0 - 400.0 difference : 0.1
Delevi 1 appro elega C.D.	8.00		
Relay 1 ppm close S.P.	2.00	ppm	range: 0.00 - 40.00
Relay 1 ppm open S.P.	2.00	ppm	range: 0.00 - 40.00
Dalai I ank alana C D	00.0	ما مرم	difference: 0.01
Relay 1 ppb close S.P.	80.0 20.0	ppb	range: 0.0 - 200.0
Relay 1 ppb open S.P.	20.0	ppb	range: 0.0 -200.0
Delevi 1 delevitiese	0		difference : 0.1
Relay 1 delay time	0 20.0	second	range: 0 - 120
Relay 2 DO close S.P.		%	range: 0.0 - 400.0
Relay 2 DO open S.P.	80.0	%	range: 0.0 - 400.0 difference : 0.1
Delett 2 mans along C.D.	2.00		
Relay 2 ppm close S.P.	2.00 8.00	ppm	range: 0.00 - 40.00
Relay 2 ppm open S.P.	8.00	ppm	range: 0.00 - 40.00 difference : 0.01
Dalari 3 and along C.D.	20.0	ما مرم	
Relay 2 ppb close S.P.	20.0	ppb	range: 0.0 - 200.0
Relay 2 ppb open S.P.	80.0	ppb	range: 0.0 - 200.0
Dolor O dolor tions	0		difference: 0.1
Relay 2 delay time	0 1.0	second	range: 0 - 120s
Relay 3 period time		hour	range: 0 - 1000.0
Relay 3 clean time	10	second	range: 0 - 1000
Relay 3 delay time	0		range: 0 - 120
Relay 3 function	error alar	111	range: clean/period alarm/
			error alarm

Record period	60	second	range: 5 - 120
ID address	1		range: 1 - 255
Baudrate	9600		range: 9600,19200,38400
DO offset	0.0	%	range: +/- 10.0
ppm offset	0.00	ppm	range: +/-1.00
ppb offset	0.00	ppb	range: +/-10.0
Mode	%		range: %,ppm,mg/L,ug/L
Temp. Offset	0.0	℃	range: +/- 5.0
Manual Temp.for measurement	25.0	℃	range: -10.0 - 130.0
Manual Temp. for calibration	25.0	℃	range: 0.0 - 60.0
Language	English		range: English/ traditional
			Chinese /simple Chinese
Filter	1		range: 0 - 10
Temp. compensation	ATC		range: ATC/MTC
Temp. probe	NTC22K		range: Pt1000, NTC22K
Record type	record		range: record/XY chart
Atmospheric pressure	1013	mBar	range: 500 - 9999
Salinity	0.0	ppt	range: 0.00 - 50.00
Membrane coefficient	3.06	%	range: 0.01% - 9.99%
Polarization voltage	-675	mV	range: -675mV

Password

Press MODE key 1100: Calibration mode 1200: Setting mode 1300: USB mode

*If no key is be pressed within 10 minutes, it will return to measurement mode.

Error code

Error 01 Memory error

Error 02 Reading is over maximum
Error 03 Reading is under minimum
Error 04 Temperature is over maximum

Error 05 Temperature is under minimum Error 06 Current 1 output is over 20.5 mA. The maximum is 22.00mA

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Error 07	Current 1 output is under 3.8 mA. The minimum is 3.5mA
Error 08	Current 2 output is over 20.5 mA. The maximum is 22.00mA
Error 09	Current 2 output is under 3.8 mA. The minimum is 3.5mA
Error 10	Record error
_ 11	ADC I

Error 11 ADC damage Error 99 Default parameters lost

RS485 command

The instrument come in standard with Modbus-RTU protocol. All of the data are word type (2 bytes), the range is $-32767 \sim 32767$, 16 system.

PC command

	ID address	command	Start address	Data number	CRC16
	1 byte	1byte	2 byte	2 byte	2 byte
Ex.	0x01	0x03	0x0001	0x0001	0xD5CA

Instrument response

	ID address	command	Data number	data	CRC16
length	1 byte	1 byte	1by te	N byte	2 byte
Ex.	0x01	0x03	0x02	0x02 0xBC	0xB895

If response is 01, the command is wrong.
If response is 02, the address is not correct.
If response is 03, data number is not correct.

command 03: read the settings command 04: read the readings

04: definition

auui	COO		
(00)	0x00	DO/ppm	reading: Floating
(02)	0x02	DO current	reading:X 0.01
(03)	0x03	Temperature	reading:X 0.1
(04)	0x04	Temperature current	reading:X 0.01
(05)	0x05	Error code	reading:X 1

(05) 0X05 Error code (06) 0X06 (07) 0X07 (08) 0X08 (09) 0X09 Model type Fixed to 7

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(34)	0x22	Record saving time	reading:X1
(34)	0x23	Mode	reading:X1 0=%,1=ppm,
			2=mg/L,3=ug/L
(36)	0x24	DO offset	reading:X0.1
(37)	0x25	ppm offset	reading:X0.01
(38)	0x26	ppb offset	reading:X0.1
(39)	0x27	Temp. offset	reading:X0.1
(40)	0x28	Manual temp. for measurement	reading:X0.1
(41)	0x29	Manual temp. for calibration	reading:X0.1
(42)	0x2A	Temp. compensation	reading:X1 0=Auto,1=manual
(43)	0x2B	Temp. probe	reading:X1 0=Pt1000,1=NTC22K
(44)	0x2C	Language	reading:X1 0=English ,1= traditional
			Chinese,2=simple Chinese
(45)	0x2D	Filter	reading:X1
(46)	0x2E	Pressure	reading:X1
(47)	0x2F	Salinity	reading:X0.1
(48)	0x30	Membrane coefficient	redaing:X0.01%

03: definition	
Address (00) 0x00 DO 20.00mA corresponding	roading:V 0.1
	reading:X 0.1 reading:X 0.1
. ,	reading:X 0.01
	reading:X 0.01
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(04) 0x04 ppb 20.00mA corresponding	reading:X 0.1
(05) 0x05 ppb 4.00mA corresponding	reading:X 0.1
(06) 0x06 Temp. 20.00mA corresponding (07) 0x07 Temp. 4.00mA corresponding	reading:X 0.1 reading:X 0.1
(07) 0x07 Temp. 4.00mA corresponding (08) 0x08 Current 1 offset	reading:X0.01
(09) 0x09 Current 2 offset	reading:X0.01
(10) 0x0A Current 1 filter	reading:X0.01
(11) 0x0B Current 2 filter	reading:X1
(12) 0x0C Current 1 fixed current	reading:X1
(13) 0x0D Current 2 fixed current	reading:X0.01
(14) 0x0E Current 1 HOLD type	reading:X0.01 reading:X1 0=fixed,1=last
(15) 0x0F Current 2 HOLD type	reading:X1 0=fixed,1=last
(16) 0x10 Relay1 DO close S.P.	reading:X0.1
(17) 0x11 Relay1 DO open S.P.	reading:X0.1
(18) 0x12 Relay1 ppm close S.P.	reading:X0.01
(19) 0x13 Relay1 ppm open S.P.	reading:X0.01
(20) 0x14 Relay1 ppb close S.P.	reading:X0.1
(21) 0x15 Relay1 ppb open S.P.	reading:X0.1
(22) 0x16 Relay1 delay time	reading:X1
(23) 0x17 Relay2 DO close S.P.	reading:X0.1
(24) 0x18 Relay2 DO open S.P.	reading:X0.1
(25) 0x19 Relay2 ppm close S.P.	reading:X0.01
(26) 0x1A Relay2 ppm open S.P.	reading:X0.01
(27) 0x1B Relay2 ppb close S.P.	reading:X0.1
(28) 0x1C Relay2 ppb open S.P.	reading:X0.1
(29) 0x1D Relay2 delay time	reading:X1
(30) 0x1E Relay3 clean period	reading:X0.1
(31) 0x1F Relay3 clean time	reading:X1
(32) 0x20 Relay3 delay time	reading:X1
(33) 0x21 Relay3 function	reading:X1 0:clean,1:period alarm
	2:Error alarm

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