

Inductive Conductivity Controller



6000 Series



800 Series

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Safe operation procedures

Read the following instructions before using the instrument.

1. After unpacking the instrument please check for damage due to shipping.
2. The instrument must be operated by trained professional and technical personnel.
3. Read the manual carefully to avoid incorrect wiring connection that can cause equipment damage and safe problem.
4. After wiring carefully check all are correct then can power on and make sure the others equipments are correct.
5. Please avoid installing in a high humidity, high temperature, corrosive and in a direct sunlight environment.
6. Please separate the power lines of instrument from other machines that produces high noise in the power lines.

Instrument use

Instruments are used in industrial measuring of the temperature, conductivity and salinity, such as urban wastewater, industrial effluent treatment, surface water monitoring, sea water, fish farming, etc.

The instrument can be panel, wall or pipe mounted.

The instrument provides two current outputs. The maximum load is 500 Ohm.

The instrument provides 3 relays. It can pass though a maximum of 5 Amps at 250 VAC or 5 Amps at 30VDC.

Product content

6000 series, the product package contains 1 instrument, the printed manual, 4 sets of holder.(fixed block, fixed bar, screw)

800 series, the product package contains 1 instrument, the printed manual, 2 holders

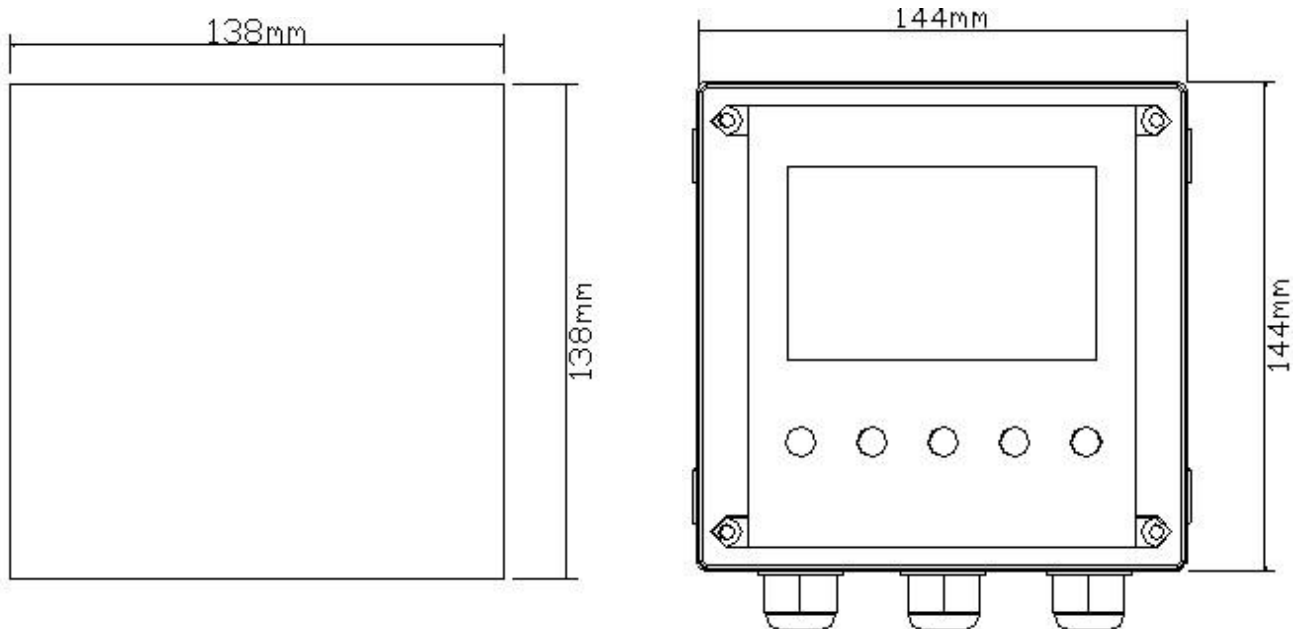
Specifications

Functions	EC	Salinity
Measuring range	0.00-100.00 mS	5.00-60.00 g/Kg
Resolution	0.01	0.01
Accuracy	±1.5%	±1.5%
Temp. compensation	NTC	
Temp. range	0.0 to +50.0°C	
Temp. compensation range	0.0 to +50.0°C	
Temp. resolution	0.1°C	
Temp. accuracy	±0.2°C	
Data update time	1-60 Second	
Ambient temperature range	0 to +70°C	
Storage temp.	-20 to +70°C	
Display	Back light, dot matrix	
EC current output1	Isolated, 4 to 20mA output , max. load 500Ω	
Temp. current output 2	Isolated, 4 to 20mA output , max. load 500Ω	
Current output accuracy	±0.05 mA	
RS485	Mod bus RTU protocol	
Baud rate	9600/19200/38400	
Maximum relay contacts capacity	5A/250VAC,5A/30VDC	
Cleaning setting	ON: 1 to 1000 seconds, OFF: 0.1 to 1000.0 hours	
One multi function relay	clean/period alarm/error alarm	
Relay delay	0-120 seconds	
Data logging capacity	500,000	
Language selection	English/traditional Chinese/simplified Chinese	
Waterproof grade	IP65	
Power supply	From 90 to 260 VAC, power consumption < 5 watts	
Installation	panel/wall/pipe installation	
Weight	6000 series:0.85Kg/ 800 series:0.55Kg	

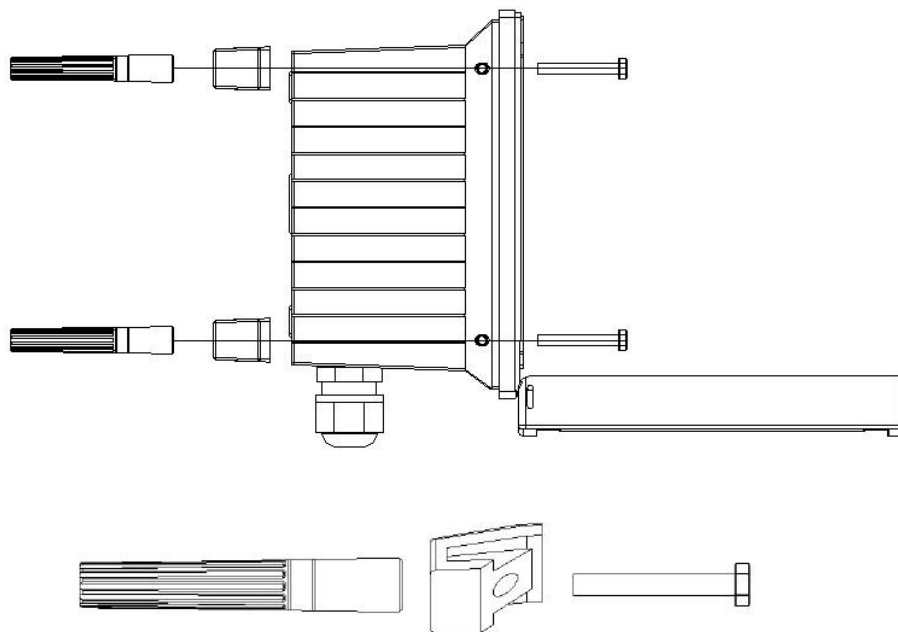
Instrument installation

6000 series : The instrument can be panel, wall or pipe mounted installation.

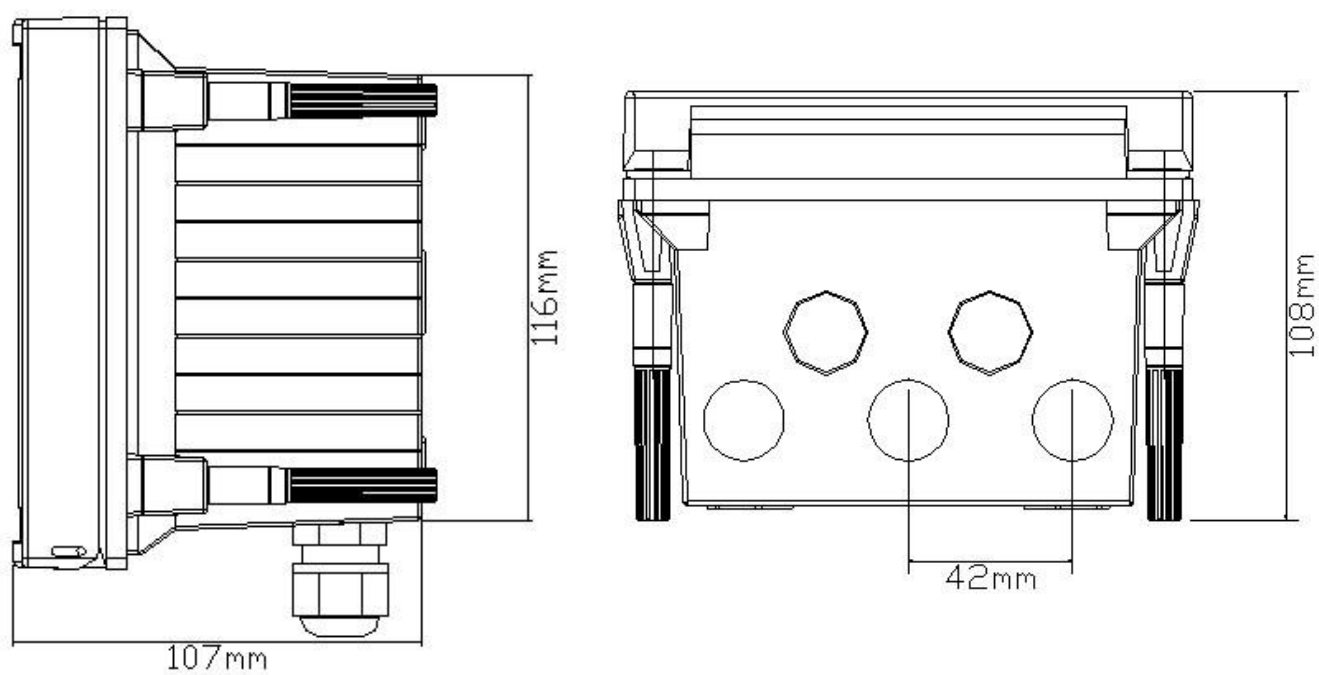
Panel Installation: Make a 138x138 mm square cutout and insert the instrument. Screw in the fixed block with the screws and fixed bar.



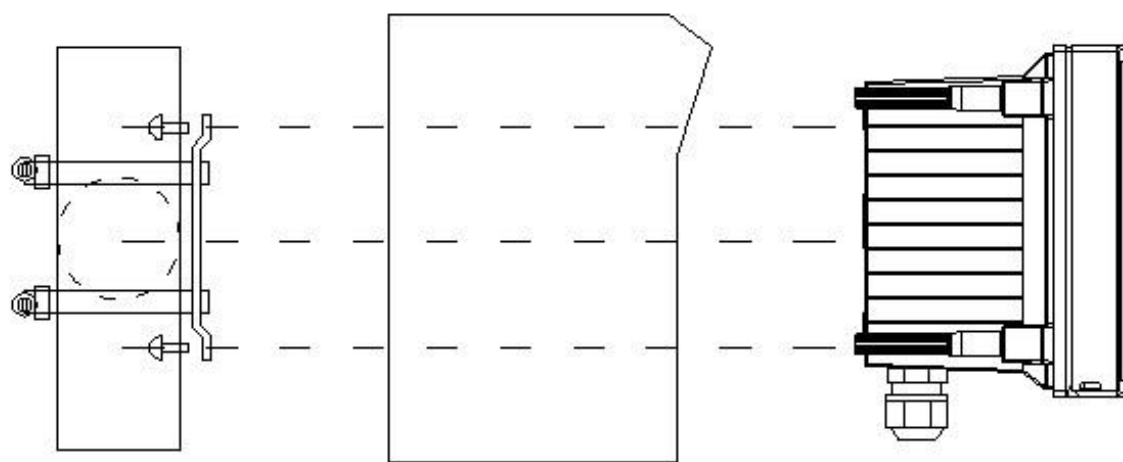
6000 series cutout size



6000 series installation figure



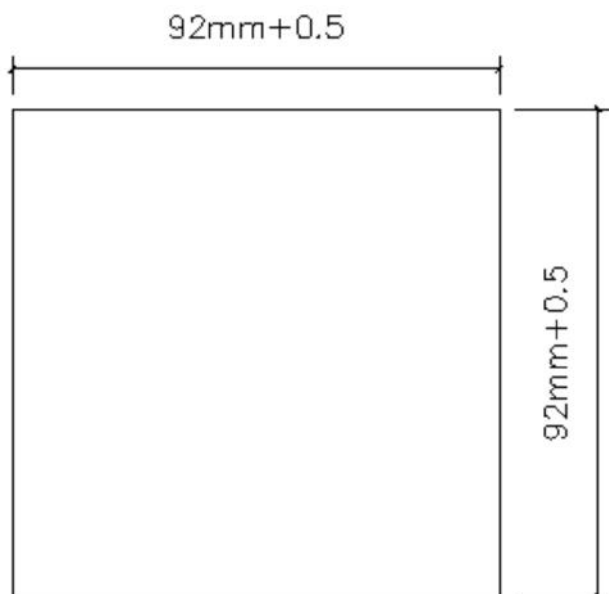
6000 series dimension



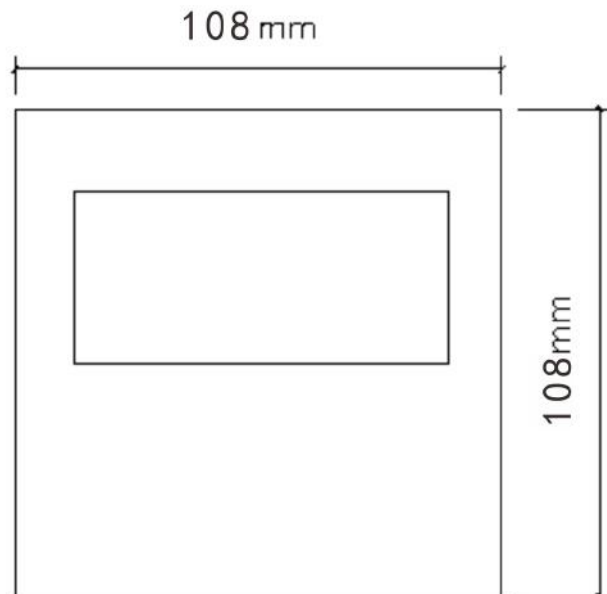
6000 series wall and pipe installation

800 series : The instrument can be panel, wall or pipe mounted installation.

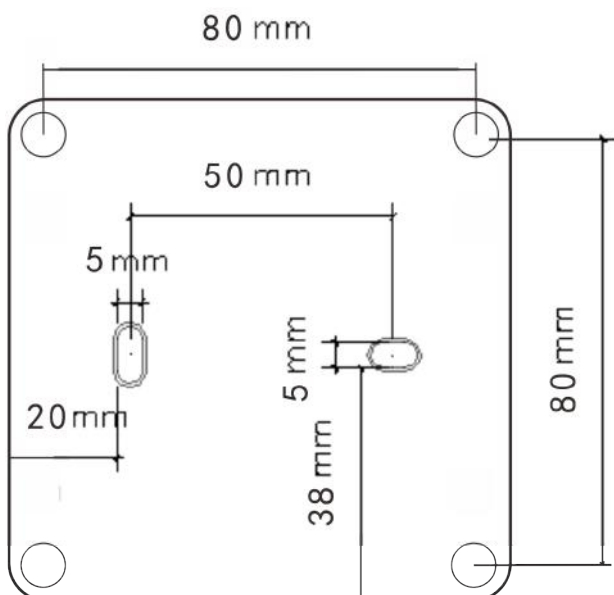
Panel Installation: Make a 92x92 mm square cutout and insert the instrument then screw in the fixed HOLDER.



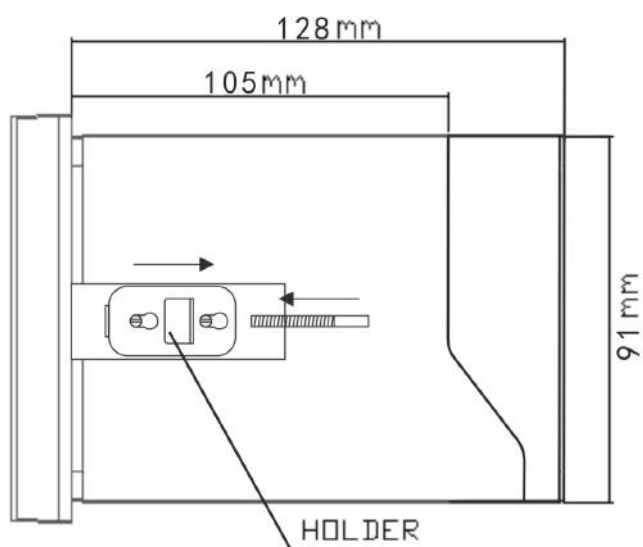
800 series panel cutout size



800 series front



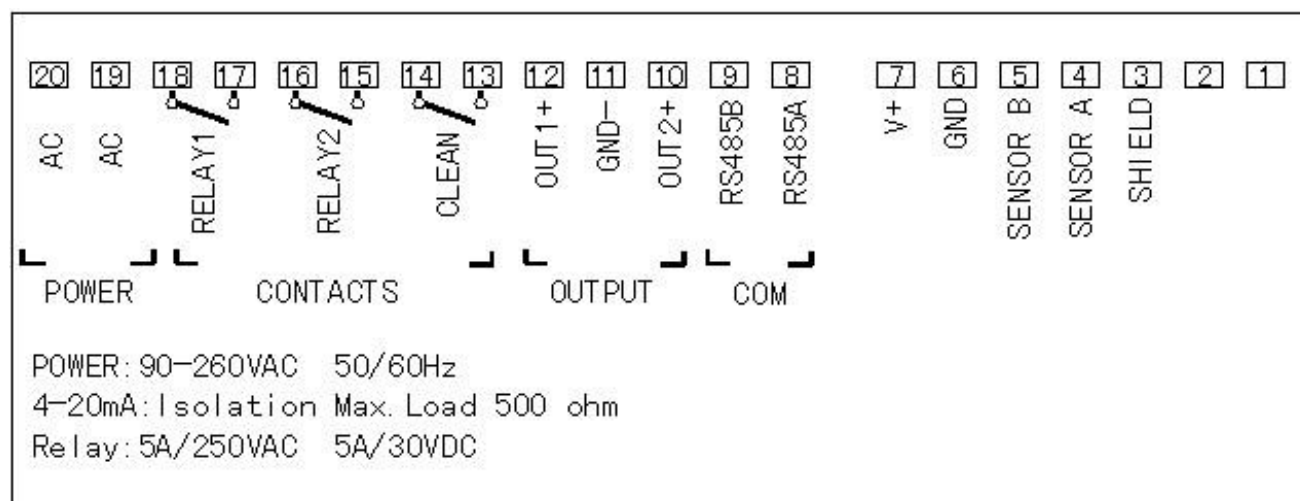
800 series back (for wall/pipe mounting)



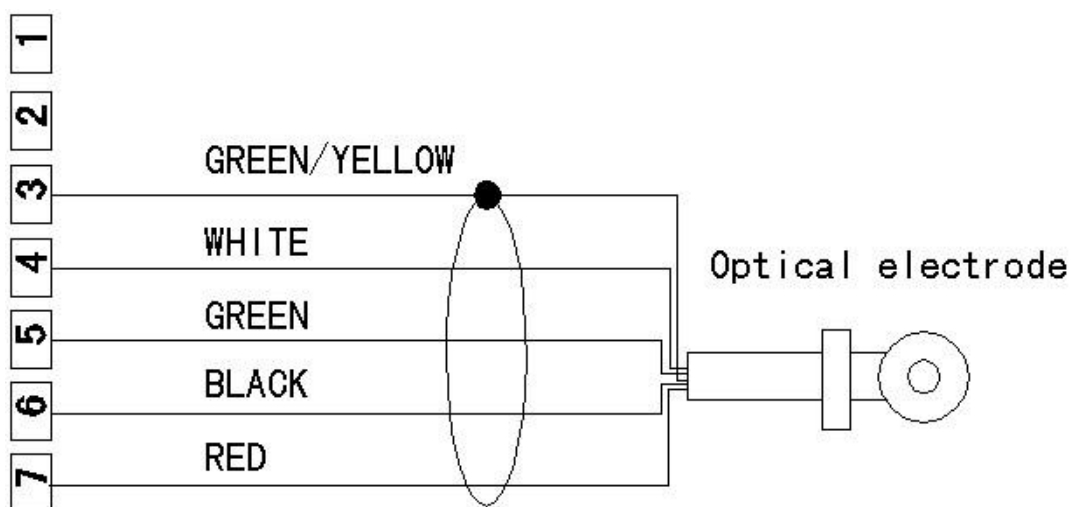
800 series dimension

Connection label

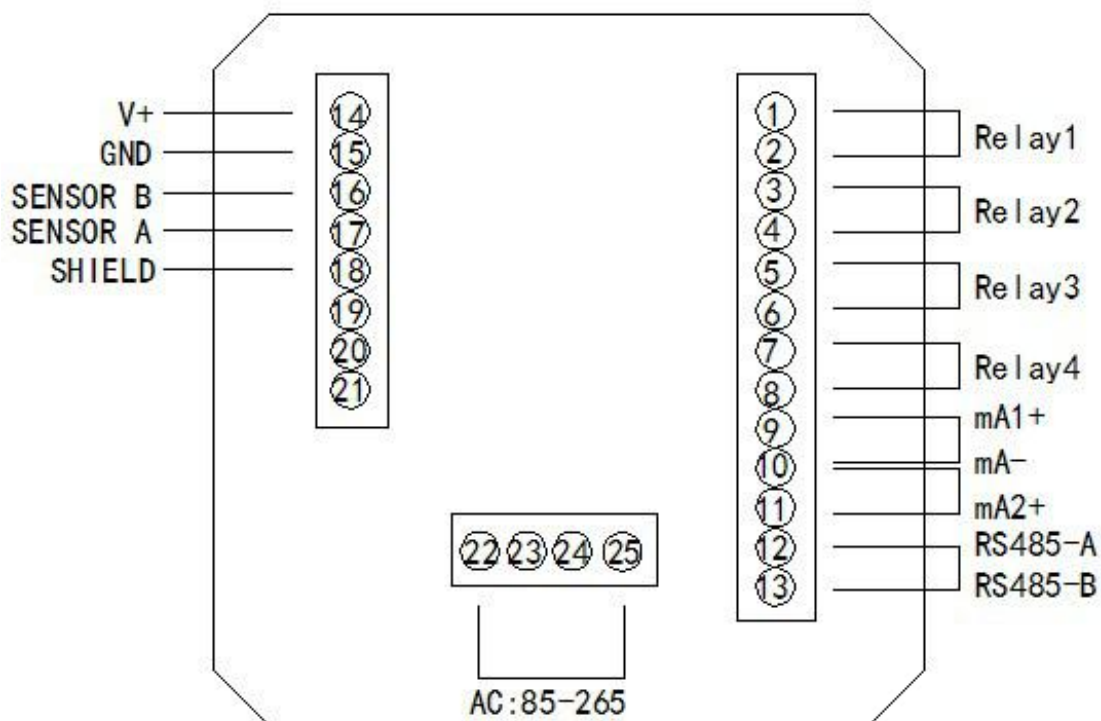
6000 Series



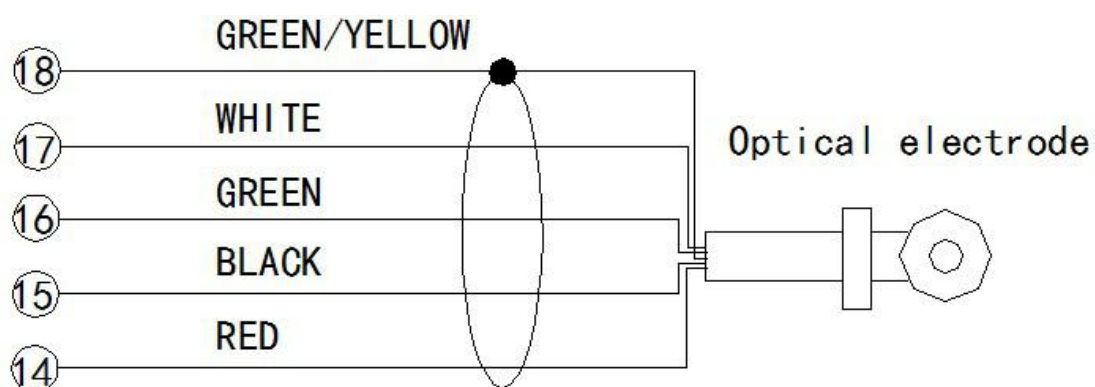
Electrode connection figure



800 Series

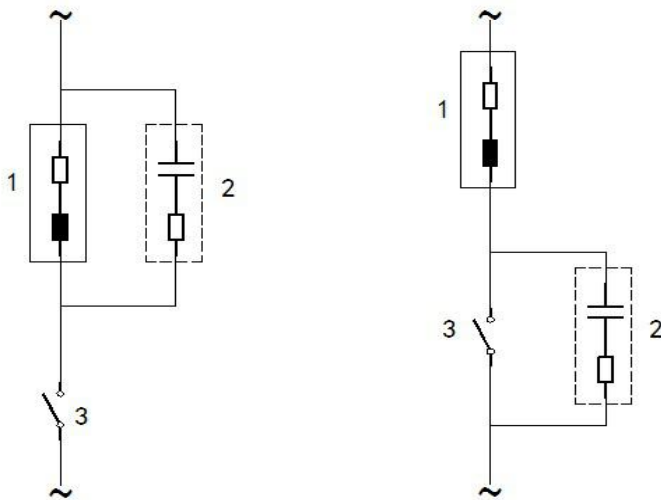


Electrode connection figure



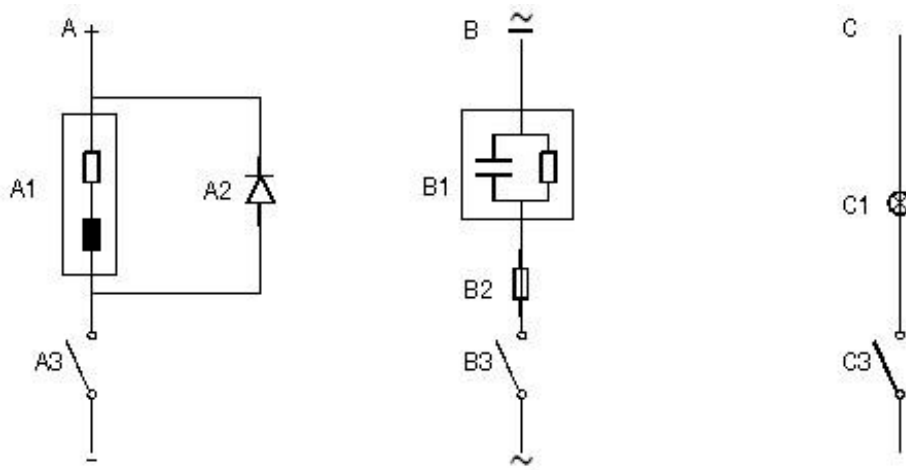
Relay contact protection

Electrical spark at the relay contact may affect the life of the relay, especially in an inductive and capacitive load. In order to inhibit the spark and arc, user should use an RC circuit to extend the life of the relay.



AC protection, use for inductive load

1. load
2. RC eliminate spark, using in 220VAC, $R=100\ \Omega$ 1W,
3. Relay contact

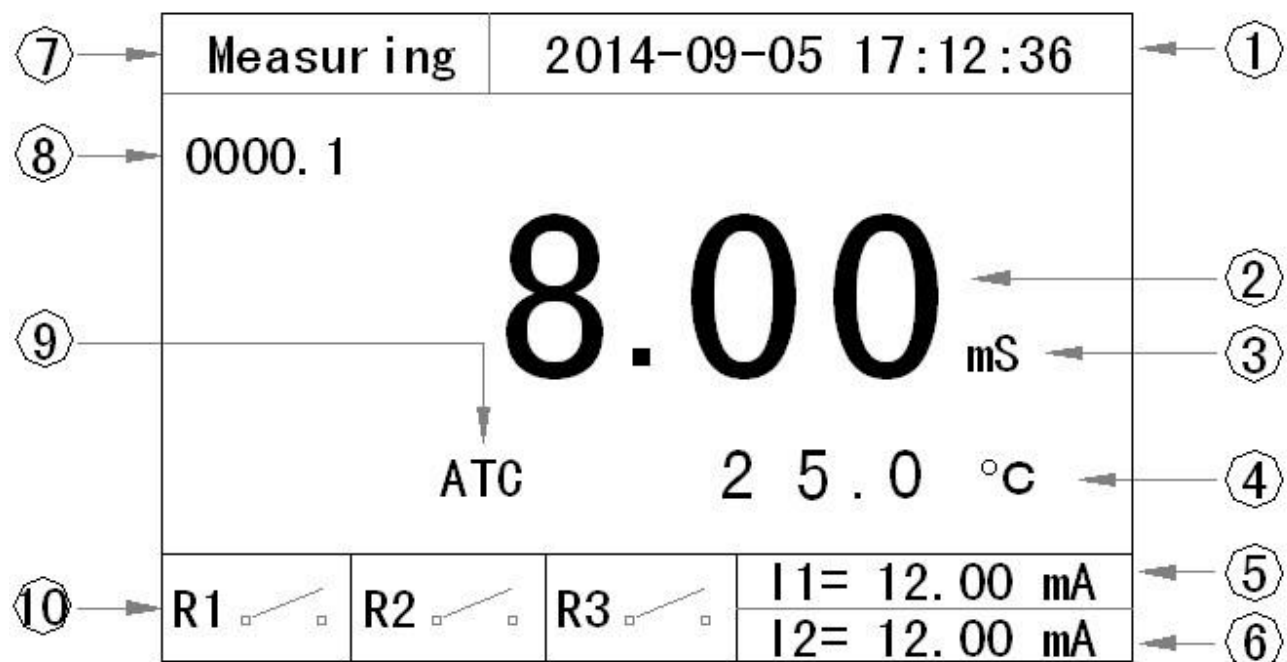


A. DC protection ,A1: inductive load A2: 1N4007, A3: relay contact

B. AC/DC protection ,B1: capacitive load ,B2: 0.8 Ohm/1W (DC24V) ,B3: relay contact

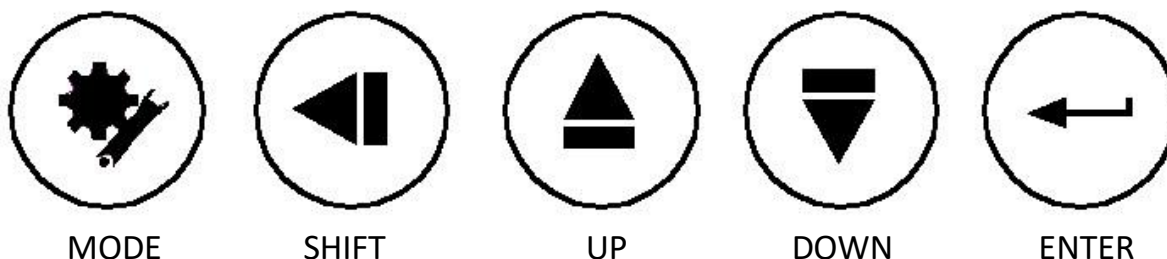
C. Resistive load ,C1:lamp bulb ,C3:relay contact

Display



1. Date and time
2. Main display
3. Unit
4. Temperature and unit
5. First current output
6. Second current output
7. Measurement status and Error indicator, there is no display if meter is in keeping mode
8. Count down timer: cycle time/clean time, it also displays the “delay” when relay3 has a delay enabled.
9. Temp. compensation: auto(ATC)
10. Relay indicator

Key



Key name	Meas. status	Setting status	Cal. status	Record status
MODE	Enter password	Exit	Exit	Exit
SHIFT	none	Move digit	Mode digit	Mode digit
UP	Enter record	Inc	Inc	Inc
DOWN	None	Dec	Dec	Dec
ENTER	ON/OFF back light	Enter	Enter	Enter

Keeping mode

Keeping mode is a safe mode. It is for Calibration, Setting, Record and Clean. In this mode all the relays are open(inactive), current output follows the setting by user(last current or fixed current).

The instrument will enter keeping mode when user presses into Calibration, Setting, Record or the instrument works in clean mode.

It will in keeping mode around 10 seconds when it goes back to measurement mode form the above mentioned 4 modes then left keeping mode.

The instrument will go into the keeping mode when turn on the power.

Current output in keeping mode:

User has two choices: fixed current output or last current output.

Fixed current: User can set the output current from 4.00 to 20.00mA when instrument goes into keeping mode.

Last current: User can set the output current keep at the last current when instrument goes into keeping mode.

Relays in keeping mode: All relays are opened.(inactive)

Setting

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1200 then press ENTER will enter to setting mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

PASSWORD
0 0 0 0

PASSWORD
1 2 0 0

Main display

Press UP/DOWN key to choose functions, press ENTER key enter the function.

CONF I G U R A T I O N
■ Current1 Settings
☐ Current2 Settings
☐ Relay1 Settings
☐ Relay2 Settings
☐ Relay3 Settings
☐ Measurement Settings
☐ Temperature Settings
☐ RS485 Settings

Page1

CONF I G U R A T I O N
■ Date Settings
☐ Data Log Settings
☐ Output Test
☐ Language Settings
☐ Back Light Settings
☐ Reset Parameters

Page2

Notices:

1. When the input data is not in correct range then it will display ERROR on the top of LCD
2. After input data user needs to press ENTER to save the data.
3. Press MODE to exit.
4. No key is be pressed in 10 minutes then it will go back to measurement mode.

Current 1 settings

CURRENT 1 SETTINGS			
4.00 mA	=	00.00	mS
20.00 mA	=	100.00	mS
Offset	=	+0.00	mA
Filter Time	=	000	SEC
HOLD type	=	☐ Fixed	
		04.00	mA
		☐ Last	

CURRENT 1 SETTINGS			
4.00 mA	=	00.00	g/Kg
20.00 mA	=	10.00	g/Kg
Offset	=	+0.00	mA
Filter Time	=	000	SEC
HOLD type	=	☐ Fixed	
		04.00	mA
		☐ Last	

1. Set the corresponding 4.00mA to EC/Salinity.
2. Set the corresponding 20.00mA to EC/Salinity, between 4.00mA and 20.00 mA at least for EC is 1.00mS, for Salinity is 1.00 g/Kg.
3. Set the offset current ,the range is ± 1.00 mA.
4. The filter time range is 0-120 seconds, the low pass filter of software will active when the current from one point to another point if user sets the filter time.
5. Set the current 1 output mode(fixed / last) when instrument enter into keeping mode.

Current 2 settings

CURRENT 2 SETTINGS			
4.00 mA	=	00.0	°C
20.00 mA	=	50.0	°C
Offset	=	+0.00	mA
Filter Time	=	000	SEC
HOLD type	=	☐ Fixed	
		04.00	mA
		☐ Last	

1. Set the corresponding 4.00mA to temperature.
2. Set the corresponding 20.00mA to temperature, the difference at least between 4.00mA and 20.00 mA is 10.0°C.
3. Set the offset current of temperature, the range is ± 1.00 mA.
4. The filter time range is 0-120 seconds, the low pass filter of software will active when the current from one point to another point if user sets the filter time.
5. Set the current 2 output mode(fixed / last) when instrument enter into keeping mode.

Relay 1 settings

RELAY 1 SETTINGS	
ON/OFF	= ☒ ON ☐ OFF
Close S. P.	= 0 8 0 . 0 0 mS
Open S. P.	= 0 2 0 . 0 0 mS
Delay Time	= 0 0 0 SEC

RELAY 1 SETTINGS	
ON/OFF	= ☒ ON ☐ OFF
Close S. P.	= 6 0 . 0 0 g/Kg
Open S. P.	= 2 0 . 0 0 g/Kg
Delay Time	= 0 0 0 SEC

1. Press UP/DOWN key to ON/OFF (enable/ disable) relay1.
2. Close set point: active point for EC/Salinity.
3. Open set point: inactive point for EC/Salinity.
4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at EC 80.00mS and turn off it at EC 20.00mS, then the close S.P. needs to set to 80.00mS, Open S.P. sets to 20.00mS.

Relay 2 settings

RELAY 2 SETTINGS	
ON/OFF	= ☒ ON ☐ OFF
Close S. P.	= 0 2 0 . 0 0 mS
Open S. P.	= 0 8 0 . 0 0 mS
Delay Time	= 0 0 0 SEC

RELAY 2 SETTINGS	
ON/OFF	= ☒ ON ☐ OFF
Close S. P.	= 2 0 . 0 0 g/Kg
Open S. P.	= 6 0 . 0 0 g/Kg
Delay Time	= 0 0 0 SEC

1. Press UP/DOWN key to ON/OFF (enable/ disable) relay2.
2. Close set point: active point for EC/Salinity.
3. Open set point: inactive point for EC/Salinity.
4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the measuring data is reach to close set point.

Ex: If user wants turn on the pump at EC 20.00mS and turn off it at EC 80.00mS, then the close S.P. needs to set to 20.00mS, Open S.P. sets to 80.00mS.

Relay 3 settings

RELAY 3 SETTSINGS	
OFF/ON	= ☒ ON ☐ OFF
Period Time	= 0 0 0 1 . 0 HOUR
Clean Time	= 0 0 1 0 SEC
Delay Time	= 0 0 0 SEC
Function	= ☐ Rinsing ☐ Interval Alarm ☐ Error Alarm

1. Press UP/DOWN key to ON/OFF (enable/disable) relay3.
2. Period time: The period for Rinsing or interval function.
3. Clean time: When period is timeout then relay active.
4. Delay time: the range is 0-120 seconds. Relay needs to delay first then active if the period is timeout.

5. Function: press UP/DOWN key to choose Rinsing/Interval/Error.

Notice:

1. Rinsing: when period timeout then clean-relay will active, when clean time is timeout the repeat count for the period.
2. Interval alarm: When period timeout then clean-relay active until user resets the interval then the clean-relay inactive and repeat count for the period.
3. Error alarm: The clean-relay active when there is a error produce. No delay time function in this mode.

Measurement settings

MEASUREMENT SETTINGS	
Mode	= ☒ mS ☐ g/Kg
Offset	= + 0 . 0 0 mS
Filter	= 0 1
Meas. Peri.	= 0 5 SEC

MEASUREMENT SETTING	
Mode	= ☐ mS ☒ g/Kg
Offset	= + 0 . 0 0 g/Kg
Filter	= 0 1
Meas. Peri.	= 0 5 SEC

1. Choose the mode for measuring, press UP/DOWN key to choose, press ENTER to next.
2. Offset , range for EC is ± 5.00 mS, for Salinity is ± 1.00 g/Kg.
3. Filter: Range 0-10.
4. Measuring period, range is 1-60 second.

Notice:

If the reading is not stable then user can set the filter to average the readings.

Temperature settings

TEMPERATURE SETTINGS		
Offset	=	+ 0 . 0 °C
Display	=	☐ YES ☒ NO

1. Temperature offset ,the range is $\pm 5.00^{\circ}\text{C}$.
2. Temperature display: display the temperature on measurement mode or not.

RS485 settings

RS485 SETTSINGS		
ID Address	=	0 0 1
Baud Rate	=	☐ 9600 ☐ 19200 ☐ 34800

1. ID address:1-255.
2. Baud rate ,press UP/DOWN key to choose.

Date settings

DATE SETTINGS		
Year	=	2 0 1 5
Month	=	0 8
Day	=	1 5
Hour	=	1 3
Minute	=	3 6
Second	=	0 4

Press UP/DOWN key to set the date. When power off the date will be kept for around 2 days.

Data log settings

DATE	LOG	SETTINGS
ON/OFF	=	☒ ON ☐ OFF
Display Type	=	☐ Record ☐ XY Chart
Reset Record	=	☐ Yes ☐ No
Save Period	=	0 6 0 SEC

1. Press UP/DOWN key to ON/OFF (enable/disable) this function.
2. Display type, press UP/DOWN key to choose
3. Erase all the records.
4. Saving period from 5 to 120 second.

Notice:

1. When user chooses ON, then it will save measuring data follow the save period time.
2. Display type: Record, display the detail of record(5 records in one page), XY chart, display a chart.(150 records in one page)
3. When reset the records, it will spend around 10 seconds.

Output test

OUTPUT TEST	
Current1	= 0 4 . 0 0 mA
Current2	= 0 4 . 0 0 mA
Relay1	= ☐ CLOSE ☐ OPEN
Relay2	= ☐ CLOSE ☐ OPEN
Relay3	= ☐ CLOSE ☐ OPEN

1. Current 1 output: 4.00-20.00mA, press UP/DOWN to set.
2. Current 2 output: 4.00-20.00mA, press UP/DOWN to set.
3. Relay 1 output, press UP/DOWN to choose.
4. Relay 2 output, press UP/DOWN to choose.
5. Relay 3 output, press UP/DOWN to choose.

Notice: This function for testing the output only.

Language settings

LANGUAGE	SETTSINGS
Language	= ☒ English ☐ 繁體中文 ☐ 简体中文

Press UP/DOWN key to choose the language.

Back light settings

BACK LIGHT SETTING	
Back Light	= ☒ 60 Seconds = ☐ Manual

60 seconds : The back light will turn off when no key is be pressed in 60 seconds.

Manual: Press the ENTER key to turn on/off the back light

Reset parameters

RESET PARAMETERS	
Reset Type	= ☒ Current ☐ Relay1 ☐ Relay2 ☐ Relay3 ☐ All

Press UP/DOWN key to choose the reset.

Notice: The reset will not affect the calibrated parameters.

Record query

INPUT RECORD START NUMBER
0 1 0 3 0 0

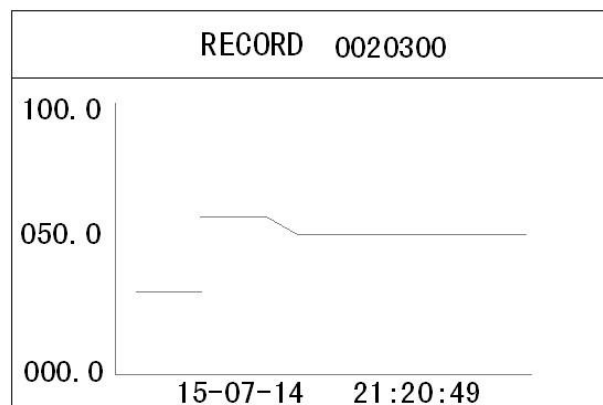
Press UP key at the measurement mode to enter record query mode.

Press UP/DOWN and SHIFT key to input record number then press ENTER key enter or press MODE key exit.

Display EC record at record

RECORD 020300		
15-08-14	020.0	mS
21:20:49	25.0	°C
15-08-14	020.0	mS
21:20:59	25.0	°C
15-08-14	020.0	mS
21:21:09	25.0	°C
15-08-14	020.0	mS
21:21:19	25.0	°C
15-08-14	020.0	mS
21:21:29	25.0	°C

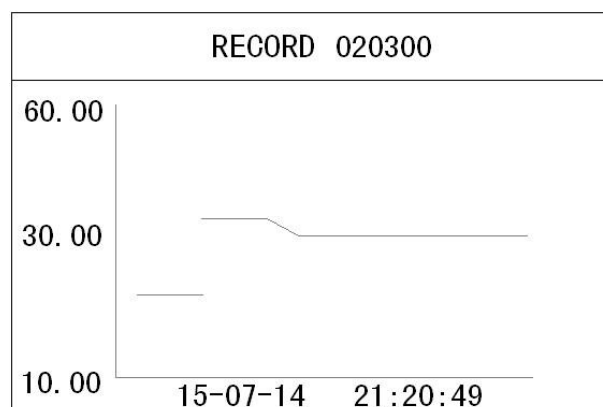
Display EC record at XY chart



Display Salinity record at record

RECORD 020300		
15-08-14	020.0	g/KG
21:20:49	25.0	°C
15-08-14	020.0	g/KG
21:20:59	25.0	°C
15-08-14	020.0	g/KG
21:21:09	25.0	°C
15-08-14	020.0	g/KG
21:21:19	25.0	°C
15-08-14	020.0	g/KG
21:21:29	25.0	°C

Display Salinity record at XY chart



EC calibration

Press MODE key to enter the password menu and then press UP/DOWN/SHIFT key to input password 1100 then press ENTER will enter to calibration mode or press MODE key to exit. If no key is be pressed and over 10 minutes then it will go back to measurement mode.

PASSWORD
0 0 0 0

PASSWORD
1 1 0 0

Manu

CALIBRATION
☒ Calibration ☐ Working Mode

Press UP/DOWN key to select the functions and then press ENTER key to enter.

1. Calibration: Calibrate the EC
2. Working mode, choose the working mode.

Zero calibration

ZERO CALIBRATION
Cal. Value = 0.00 mS Reading = 00.20 mS
Wait stable and press ENTER

1. Put the electrode in the air.
2. Waiting for the reading is stable then press ENTER to next.

Slope calibration

SLOPE CALIBRATION
Cal. Value = 12.88 mS Reading = 12.00 mS
Input standard data

SLOPE CALIBRATION
Cal. Value = 12.88 mS Reading = 12.00 mS
Wait stable and press ENTER

1. Input the slope standard buffer value the put the electrode into the standard buffer.
2. Waiting for the reading is stable and then press ENTER to finish the calibration or press MODE to exit.

Working mode

SS WORKING MODE
☒ Factory Default ☐ User Calibration

1. Factory default, restore to the default parameters.
2. User calibration, using the user calibration parameters

Default

EC 20.00mA	corresponding	100.00	mS	range: 10.00 - 100.00
EC 4.00mA	corresponding	0.00	mS	range: 0.00 - 99.00 difference : 1.00
SAL 20.00mA	corresponding	60.00	g/Kg	range: 1.00 - 60.00
SAL 4.00mA	corresponding	0.00	g/Kg	range: 0.00 - 59.00 difference : 1.00
Temp. 20.00mA	corresponding	50.0	°C	range: 10.0-50.0
Temp. 4.00mA	corresponding	0.0	°C	range: 0.0 - 40.0 difference : 10.0
Current 1 output offset		0.00	mA	range: +/- 1.00
Current 2 output offset		0.00	mA	range: +/- 1.00
Current 1 filter		0	second	range: 0 - 120
Current 2 filter		0	second	range: 0 - 120
Current 1 fixed output		4.00	mA	range: 4.00 - 20.00
Current 2 fixed output		4.00	mA	range: 4.00 - 20.00
Current 1 HOLD type		last		range: fixed/last
Current 2 HOLD type		last		range: fixed/last
Relay 1 EC close S.P.		80.00	mS	range: 0.00 - 100.00
Relay 1 EC open S.P.		20.00	mS	range: 0.00 - 100.00 difference : 0.01
Relay 1 SAL close S.P.		60.00	g/Kg	range: 0.00 - 60.00
Relay 1 SAL open S.P.		20.00	g/Kg	range: 0.00 - 60.00 difference : 0.01
Relay 1 delay time		0	second	range: 0 - 120
Relay 2 EC close S.P.		20.00	mS	range: 0.00 - 100.0
Relay 2 EC open S.P.		80.00	mS	range: 0.00 - 100.0 difference :0.01

Relay 2 SAL close S.P.	20.00	g/Kg	range: 0.00 - 60.00
Relay 2 SAL open S.P.	60.00	g/Kg	range: 0.00 - 60.00 difference :0.01
Relay 2 delay time	0	second	range: 0 - 120
Relay 3 period time	1.0	hour	range: 0 - 1000.0
Relay 3 clean time	10	second	range: 0 - 1000
Relay 3 delay time	0		range: 0 - 120
Relay 3 function	error alarm		range: clean/period alarm/ error alarm
Saving period	60	second	range: 5 - 120
ID address	1		range: 1 - 255
Baud rate	9600		range: 9600,19200,38400
EC Offset	0.00	mS	range: +/-5.00
Salinity Offset	0.00	g/Kg	range: +/-1.00
Mode	EC		range: EC, Salinity
Temp. Offset	0.0	°C	range: +/- 5.0
Language	English		range: English/ traditional Chinese/simple Chinese
Filter	0		range: 0 - 10
Record type	record		range: record/XY chart
Measuring period	1	Second	range: 1 - 60

Password

Press MODE key

1100:Calibration mode

1200:Setting mode

If no key is be pressed and over 10 minutes then it will go back to measurement mode.

Error code

Error 01	memory error
Error 02	reading is over maximum
Error 03	reading is under minimum
Error 04	temperature is over maximum
Error 05	temperature is under minimum
Error 06	current 1 output is over 20.5 mA,the maximum is 22.00mA
Error 07	current 1 output is under 3.8 mA, the minimum is 3.5mA
Error 08	current 2 output is over 20.5 mA,the maximum is 22.00mA
Error 09	current 2 output is under 3.8 mA, the minimum is 3.5mA
Error 10	record error
Error 11	ADC damage
Error 99	default parameters lost

RS485 command

The instrument use the standard Mod bus-RTU protocol, all of the data are word type(2 bytes), the range is -32767 ~ 32767 ,16 system.

PC command:

	ID address	command	Start address	Data number	CRC16
length	1 byte	1byte	2 byte	2 byte	2 byte
Ex.	0x01	0x03	0x0001	0x0001	0xD5CA

Instrument response:

	ID address	command	Data number	data	CRC16
length	1 byte	1 byte	1byte	N byte	2 byte
Ex.	0x01	0x03	0x02	0x02 0xBC	0xB895

If response is 01,the command is wrong.

If response is 02,the address is not correct.

If response is 03,data number is not correct.

command 03: read the settings

command 04: read the readings

04:definition

address

(00)	0x00	EC/Salinity reading	reading : X0.01
(01)	0x01	EC/Salinity current	reading : X 0.01
(02)	0x02	Temperature	reading : X 0.1
(03)	0x03	Temperature current	reading : X 0.01
(04)	0x04	Error code	reading : X 1
(05)	0x05		
(06)	0x06		
(07)	0x07		
(08)	0x08		
(09)	0x09	Model type	fix to 12

03:definition

Address

(00)	0x00	EC 20.00mA corresponding	reading:X0.01
(01)	0x01	EC 4.00mA corresponding	reading:X0.01

(02)	0x02	SAL 20.00mA corresponding	reading:X0.01	
(03)	0x03	SAL 4.00mA corresponding	reading:X0.01	
(04)	0x04	Temp. 20.00mA corresponding	reading:X0.1	
(05)	0x05	Temp. 4.00mA corresponding	reading:X0.1	
(06)	0x06	Current 1 offset	reading:X0.01	
(07)	0x07	Current 2 offset	reading:X0.01	
(08)	0x08	Current 1 filter	reading:X1	
(09)	0x09	Current 2 filter	reading:X1	
(10)	0x0A	Current 1 fixed current	reading:X0.01	
(11)	0x0B	Current 2 fixed current	reading:X0.01	
(12)	0x0C	Current 1 HOLD type	reading:X1	0=fixed,1=last
(13)	0x0D	Current 2 HOLD type	reading:X1	0=fixed,1=last
(14)	0x0E	Relay 1 EC close S.P.	reading:X0.01	
(15)	0x0F	Relay 1 EC open S.P.	reading:X0.01	
(16)	0x10	Relay 1 SAL close S.P.	reading:X0.01	
(17)	0x11	Relay 1 SAL open S.P.	reading:X0.01	
(18)	0x12	Relay 1 delay time	reading:X1	
(19)	0x13	Relay 2 EC close S.P.	reading:X0.01	
(20)	0x14	Relay 2 EC open S.P.	reading:X0.01	
(21)	0x15	Relay 2 SAL close S.P.	reading:X0.01	
(22)	0x16	Relay 2 SAL open S.P.	reading:X0.01	
(23)	0x17	Relay 2 delay time	reading:X1	
(24)	0x18	Relay 3 clean period	reading:X0.1	
(25)	0x19	Relay 3 clean time	reading:X1	
(26)	0x1A	Relay 3 delay time	reading:X1	
(27)	0x1B	Relay 3 function	reading:X1	0:clean,1:period alarm ,2>Error alarm
(28)	0x1C	Record saving time	reading:X1	
(29)	0x1D	Mode	reading:X1	
(30)	0x1E	EC Offset	reading:X0.01	
(31)	0x1F	Salinity Offset	reading:X0.01	
(32)	0x20	Temp. offset	reading:X0.1	
(33)	0x21	Language	reading:X1	0=English ,1= traditional Chinese,2=simple Chinese
(34)	0x22	Filter	reading:X1	